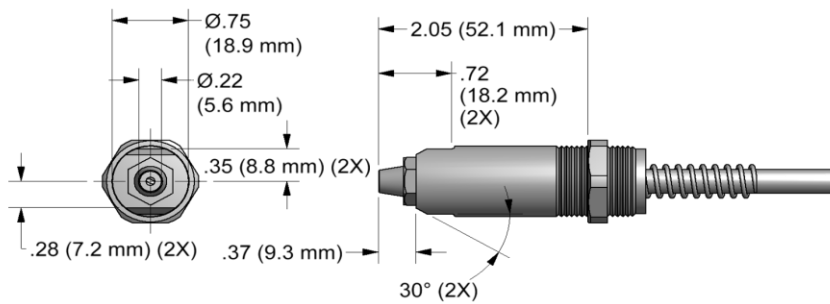


NOSE ASSEMBLY DATA SHEET



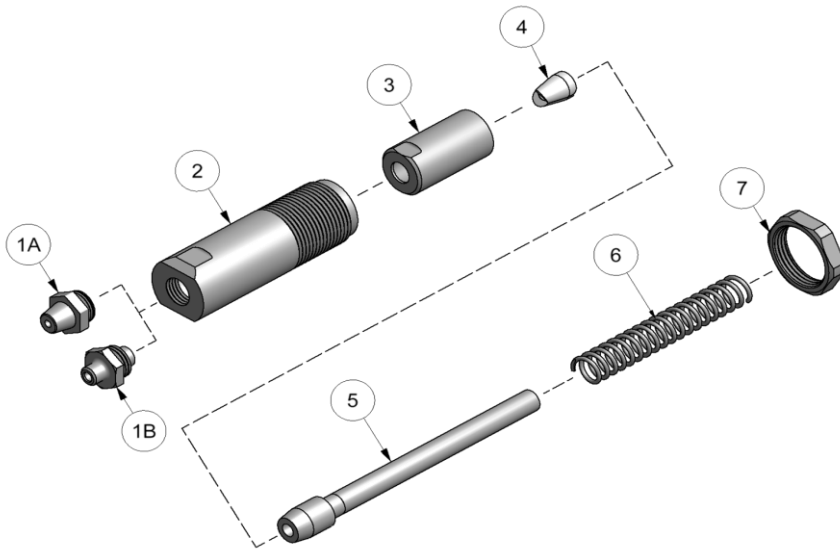
ASSEMBLY:

Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 1-3 to attach to tool.

1. Connect tool to air supply.
2. Place jaw set (4) inside collet (3). Insert follower assy (5) with spring (6) into rear of collet. Screw this assy onto the piston on the tool, making sure the tapered end of the follower (5) is properly aligned in the bevel on the back of the jaw set (4).
3. Thread jam nut (7) onto anvil holder (2) until it stops. Slide anvil holder (2) with jam nut (7) over assembly on tool. With tool connected to air, depress actuator and hold. Thread anvil holder (2) into head cylinder until it stops. Release actuator and tighten jam nut (7) to face of tool.

DISASSEMBLY:



8/21 REV 10/25



GAGE BILT
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Type:		Fastener:		Recommended Tool: G702 & G702A
Non Self-Releasing 3/32" & 1/8" Ø		NUT PLATE RIVETS MS20600 SERIES CCR244/264/274 MS/9SP/PT BACR15CC/CF/DA/DR		
Ref. No.	Qty.	Description		3NP-702-18
1A	1	Nose Tip (3/32")		10231
1B	2	Nose Tip (1/8")		10203
2	1	Anvil Holder		10747
3	1	Collet		20532
4	1	Jaw Set (2 pcs.)		30617
5	1	Follower Assembly		40413
6	1	Spring		50507
7	1	Jam Nut		70104

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.