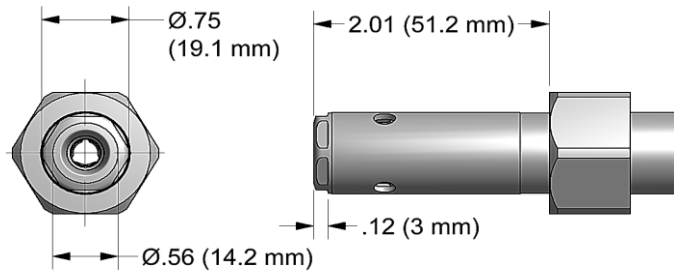


NOSE ASSEMBLY DATA SHEET



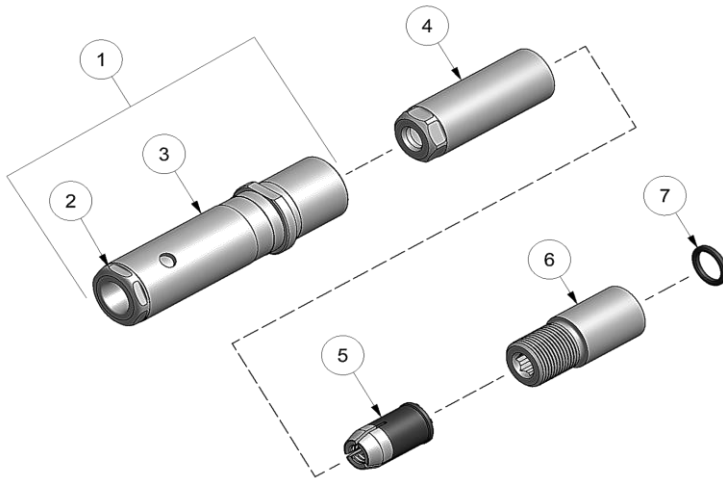
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (4) and extension (6) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (5) into rear of collet (4).
 - Thread collet (4) to extension-collet (6) using flats provided and hex key in front of extension-collet (6). Insert o-ring (7) into rear of extension-collet (6).
 - Thread assembly onto piston on tool and tighten with wrench on collet (4) and hex key (provided with tool) into rear of piston.
- Slide anvil & holder assembly (1) over collet (4).
- Slide retaining nut on anvil and tighten to tool. (Note: retaining nut stop not used on this nose assy).

DISASSEMBLY:

Reverse assembly instructions.



5/07 Rev. 9/25

GAGE BILT
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Type:		Fasteners:	Recommended Tool: GB713	
Non Self-Releasing 3/16 & 1/4 Ø		MAGNA-GRIP® MULTI-GRIP, MAXLOK® LOCKBOLTS	Alternate Tools: GB722 & GB2480(A)	
Ref. No.	Qty.	Description	MG06-722-20	MG08-722-20
1	1	Anvil & Holder Assembly	16683	18871
2	1	Anvil	16634	18872
3	1	Holder	12242-1	12242-4
4	1	Collet	20636	20841
5	1	Super-Grip Jaw Assembly	30652-S	30860-S
6	1	Extension	70823	70823
7	1	O'Ring	400778	400778

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