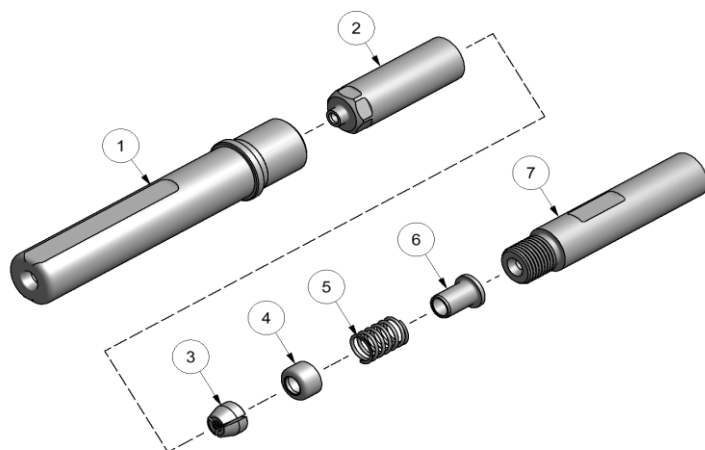
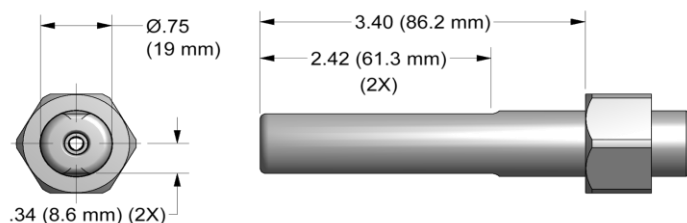


# NOSE ASSEMBLY DATA SHEET



## ASSEMBLY:

### Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
  - Tighten collet (2) and extension-collet (7) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
  - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Place extension-collet (7) on a flat surface with external threads facing upward. Slide spring (5) over sleeve (6) then place sleeve (6) with spring (5) into top of extension-collet (7). Place follower (4) over top of spring (5) then place jaw set (3) on top of follower (4). (Note directions in exploded view).
  - Thread collet (2) to extension-collet (6) using flats provided on collet (3) and extension-collet (7).
  - Thread assembled collet (2) and extension-collet (7) onto piston of tool using flats provided and hex in rear of piston.
  - Slide anvil assembly (1) over collet (2).
  - Slide retaining nut onto anvil (Note: retaining nut stop not used with this nose assembly) and tighten nose assembly to tool.

## DISASSEMBLY:

Reverse assembly instructions.



9/04 REV 5/25

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|                               |      |                  |                               |
|-------------------------------|------|------------------|-------------------------------|
| Type:                         |      | Fastener:        | Recommended Tool:<br>GB731    |
| Non Self-Releasing<br>3/16" Ø |      | BOM®             |                               |
|                               |      |                  | Alternate Tools:<br>GB2480(A) |
| Ref.<br>No.                   | Qty. | Description      | <b>BOM06-730-35</b>           |
| 1                             | 1    | Anvil Assembly   | 16623                         |
| 2                             | 1    | Collet           | 26603                         |
| 3                             | 1    | Chuck Jaws       | 30504                         |
| 4                             | 1    | Follower         | 40883                         |
| 5                             | 1    | Spring           | 50617                         |
| 6                             | 1    | Sleeve           | 60827                         |
| 7                             | 1    | Collet Extension | 70649                         |

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