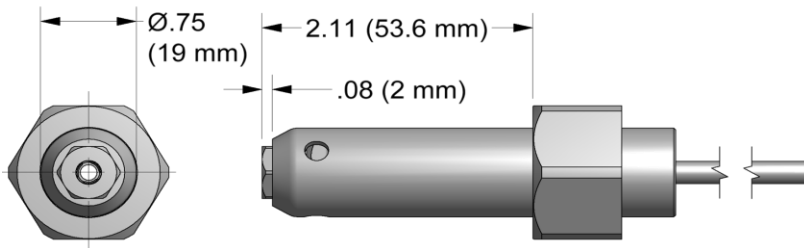


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

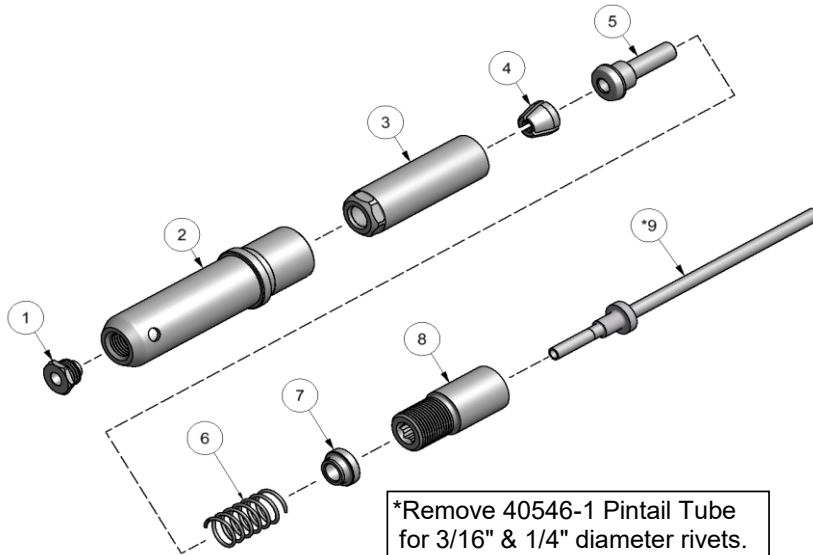
- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. Tighten collet (3) and extension-collet (8) to 80-100 IN-LB torque.

C. If nose assy is assembled as it is when purchased new, follow steps 5-7 to attach to tool.

1. Place extension-collet (8) on a flat work surface hex side up.
2. Place cap (7) on extension-collet (8).
3. Place spring (6) on top of cap (7). Insert follower (5) thru spring (6) and into cap (7) and extension-collet (8). Place jaw set (4) into rear of collet (3).
4. Slide collet (3) over assembled parts and thread collet (3) to extension-collet (8). Snug tighten assembled parts using 9/16" wrench on collet (3) and 1/4" hex key in rear on extension-collet (8).
5. Insert pintail tube (9) into piston i.d. on tool then thread assembled collet (3) and extension-collet (8) onto piston assy on tool and snug with 9/16" wrench on collet (3) and hex key into rear of piston of tool.
6. Slide anvil holder (2) over assembled collet (3) and extension-collet (8).
7. Slide retaining nut from tool (retaining nut stop not used in this nose assembly) over anvil holder assy (2) and tighten.

DISASSEMBLY:

Reverse assembly instructions.



1/08 REV 10/25



GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fastener:	Recommended Tool:
Non Self-Releasing 5/32, 3/16 & 1/4 Ø		EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU MAXIBOLT® PLUS	GB722
			Alternate Tools: GB713 & GB2480(A)
Ref. No.	Qty.	Description	UAB568-352-21
1	1	Nose Tip	10196
2	1	Anvil Holder	10942
3	1	Collet	20845
4	1	Jaw Set	35681
5	1	Follower	40811-3
6	1	Spring	405539
7	1	Cap	40810
8	1	Extension-Collet	70823
*9	1	Pintail Tube	*40546-1

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