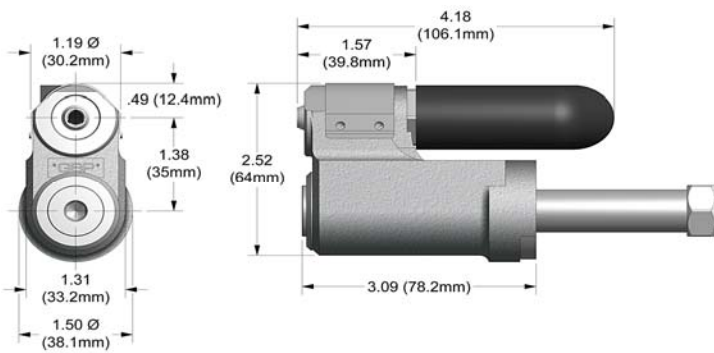


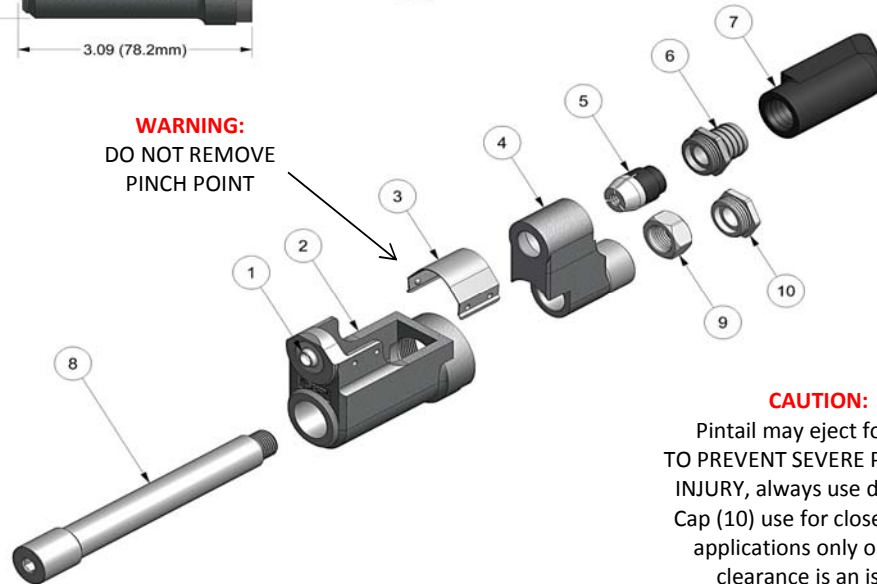
NOSE ASSEMBLY DATA SHEET



CAUTION:

Gage Bilt recommends rotating deflector 90 degrees away from operator to prevent pintails from dropping into slot. If collet strokes rearward with pintail in slot there is a risk of breakage.

WARNING:
DO NOT REMOVE
PINCH POINT



CAUTION:

Pintail may eject forcibly.
TO PREVENT SEVERE PERSONAL
INJURY, always use deflector!
Cap (10) use for closed access
applications only or when
clearance is an issue!

ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB205 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the trigger down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.



*Use Adapter No. 353205 with 756153 stroke limiter.

**Use Adapter No. 353205 with 258153 stroke limiter & 258156 Relief Valve.

10/06 Rev. 9/13

GAGE BILT
MADE IN U.S.A.

GAGE BILT Inc.

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Clinton Twp. MI 48038 (586) 226-1505 Fax
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Type:		Fasteners:	Recommended Tool: GB205	
Non Self-Releasing 5/16 & 3/8 Ø		BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U CR7000 SERIES, BACB30YY, YU, & YT	Alternate Tools: *GB756 and **GB2581	
Ref. No.	Qty.	Description	SB10-205A-35	SB12-205A-35
1	1	Anvil - Driving	11040	11223
2	1	Anvil & Holder Assembly	10981	10982
3	1	Guard	61012	61012
4	1	Collet	21102	21102
5	1	Super-Grip Jaw Assembly	31029-S	31224-S
6	1	Barbed Retainer	61105	61105
7	1	Deflector	752122	752122
8	1	Drawbar	71109	71109
9	1	Nut	71110	71110
10	1	Cap	61101	61101