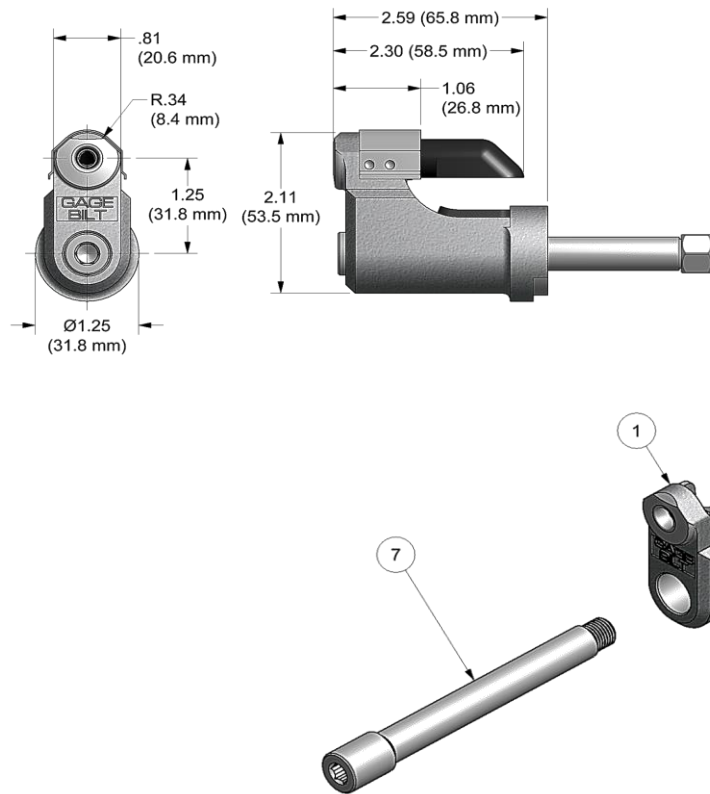


# NOSE ASSEMBLY DATA SHEET



## CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!

## WARNING:

DO NOT REMOVE -PINCH POINT

## ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar.
6. Connect tool to power source. Cycle the tool to rear position. While holding actuator down, disconnect tool from power source.
7. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on drawbar. Replace screw and stop on tool.
8. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



\*Use Adapter No. 751204.

\*\*Use Adapter No. 353204.

1/11 REV. 1/18

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| Type:                         |      | Fasteners:                                    | Recommended Tool:                    |
|-------------------------------|------|-----------------------------------------------|--------------------------------------|
| Non Self-Releasing<br>3/16" Ø |      | C6L®, GP®, NAS Shear and<br>Tension Lockbolts | GB204(A)                             |
|                               |      |                                               | Alternate Tools:<br>*GB731 & **GB745 |
| Ref. No.                      | Qty. | Description                                   | NAS06-204C-25OS                      |
| 1                             | 1    | Anvil (Inc. 61108 Rubber Guard)               | 16635                                |
| 2                             | 1    | Guard                                         | 60426                                |
| 3                             | 1    | Collet                                        | 20670                                |
| 4                             | 1    | Super-Grip Jaw Assy                           | 30654-S9                             |
| 5                             | 1    | Barbed Retainer                               | 70569                                |
| 6                             | 1    | Deflector                                     | 61107                                |
| 7                             | 1    | Drawbar                                       | 71116                                |
| 8                             | 1    | Nut                                           | 71114                                |
| 9                             | 1    | Cap                                           | 70571                                |