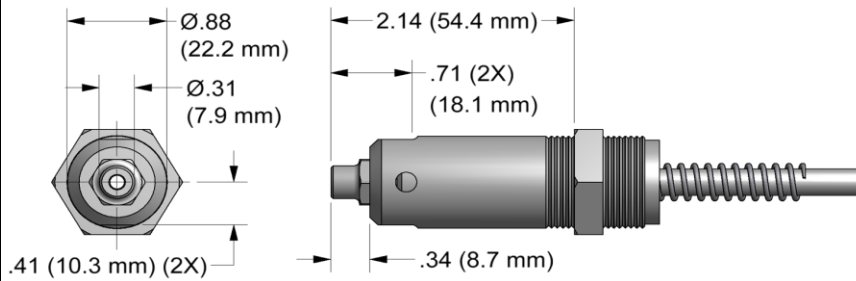


NOSE ASSEMBLY DATA SHEET



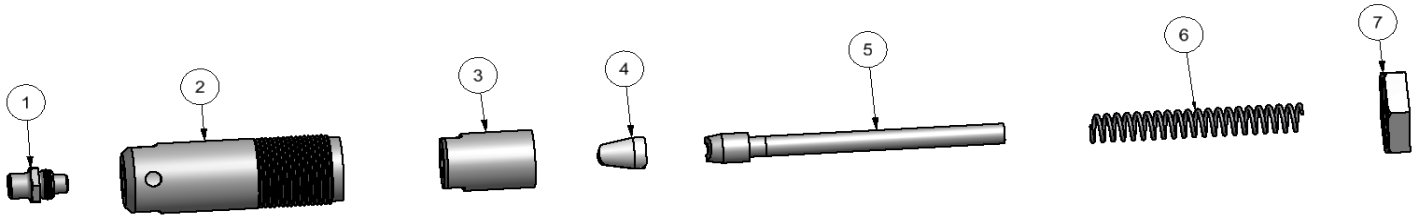
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Drop jaw set (4) into rear of collet (3).
 - Place spring (6) over rear of follower (5) and insert over rear of jaw set (4) inside collet (3).
 - Thread assembled collet (3) onto piston of tool by inserting follower (5) with spring (6) into I.D. of piston on tool and tighten using flats provided and hex key in rear of piston.
 - Slide anvil (2) over assembled collet (3) with jam nut (7) attached then thread anvil into head cylinder and hand tighten.
 - Tighten jam nut (7) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.



6/08 Rev. 6/25



GAGE BILT

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Type:		Fasteners:	Recommended Tool:
Self-Releasing 3/16" Ø		POP® OPEN END NAIL RIVET	
Ref. No.	Qty.	Description	6N-743-20
1	1	Nose Tip	10204
2	1	Anvil Holder	10935-1
3	1	Collet	20836
4	1	Jaw Set	30537
5	1	Follower Assembly	40605
6	1	Spring	405371
7	1	Jam Nut	70820

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