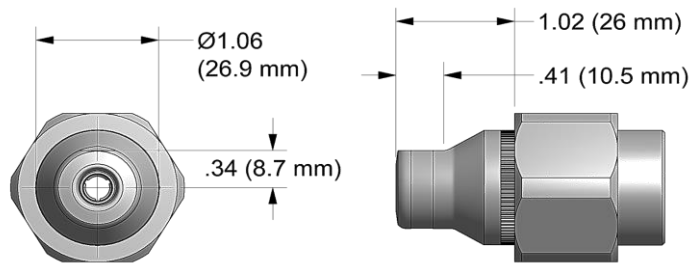


NOSE ASSEMBLY DATA SHEET



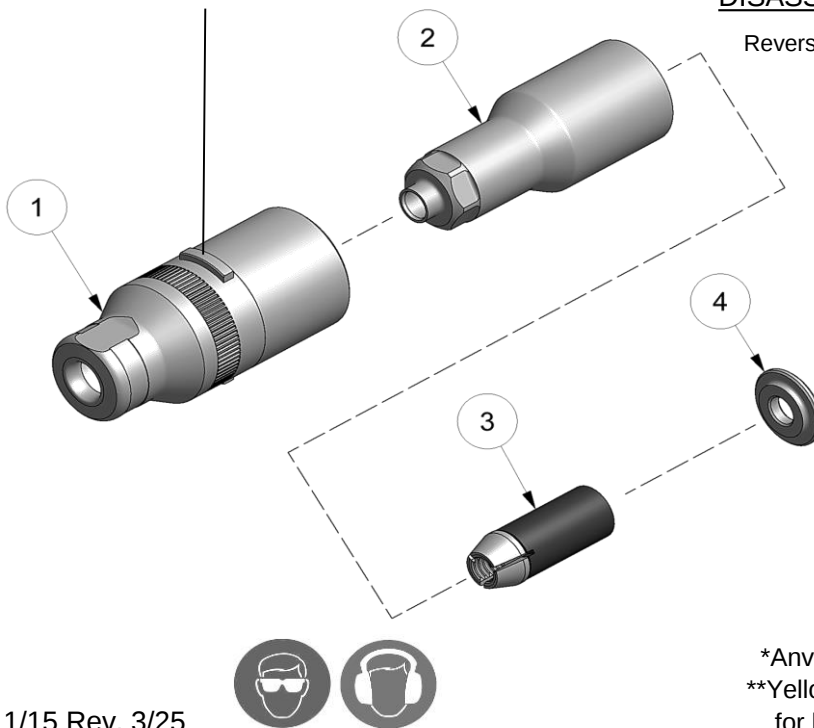
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 2-4 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2). Place spacer (4) on rear of super grip jaw assy (3) (Note direction in exploded view).
 - Thread assembled collet (2) to piston on tool using flats provided and hex in rear of piston.
 - Slide anvil assembly (1) over assembled collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



11/15 Rev. 3/25



*Anvil Assembly includes 35308 retainer.
**Yellow band designates nose assemblies for lightweight GP® fasteners

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool: GB745
Non Self-Releasing 1/4" Ø		LGP® lockbolts ASNA2391-4 ASNA2392-4	Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	LGP08-2581-12
1	1	Anvil	18805
2	1	Collet	20872
3	1	Super-Grip Jaw Assembly	30858-S
4	1	Spacer	40847

GP® AND LGP® ARE REGISTERED TRADEMARKS OF HOWMET AEROSPACE. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.