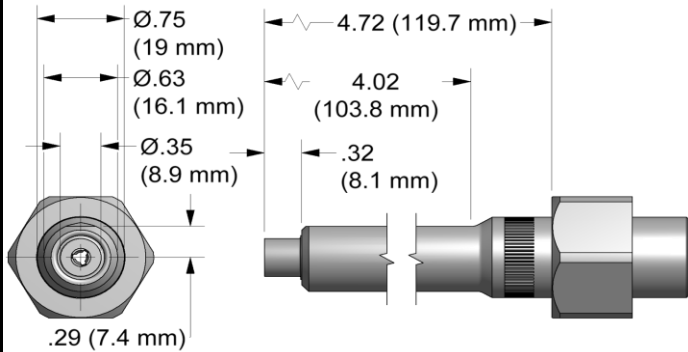
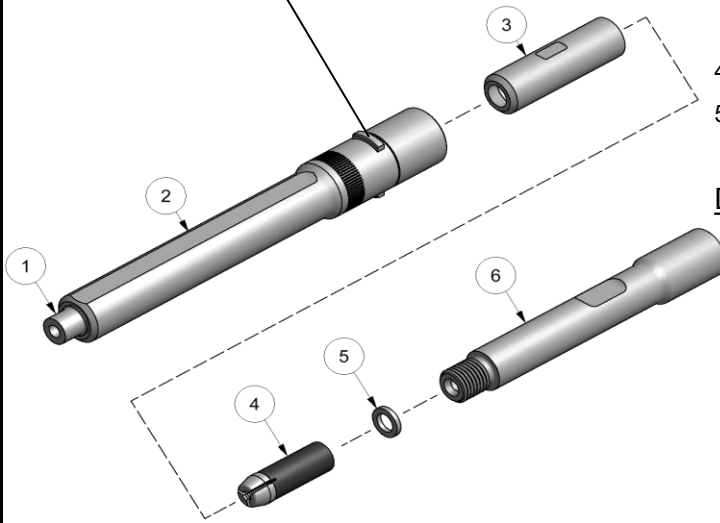


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (6) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
 - Insert super grip jaw assy (4) into rear of collet (3). Place spacer (5) on rear of super grip jaw assy (4)
 - Thread collet (3) to extension-collet (6) using flats provided.
 - Thread assembled collet (3) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



*Anvil Assembly consists of #1 and 35208 retainer.

7/12 REV 10/25

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Type:		Fasteners:	Recommended Tool: GB751	
Non Self-Releasing 6-32 & 8-32 Ø		GROUND STUD, M83454 & BACS53B	Alternate Tools: GB752 & GB730	
Ref. No.	Qty.	Description	GS6-752C-45	GS8-752C-45
1	1	Anvil-Driving	16029	18011
2	1	Anvil & Holder Assembly (Inc#1)	13333	13334
3	1	Collet	20727	20727
4	1	Super-Grip Jaw Assembly	30425-S	30545-CS
5	1	Spacer	40465	70572
6	1	Extension-Collet	70551	70551

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