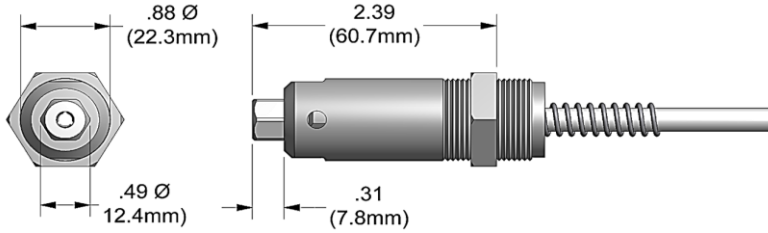


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

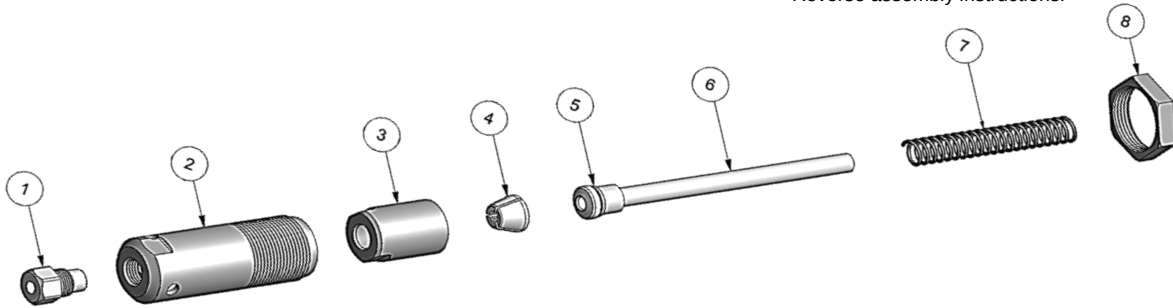
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- If nose assy is assembled as it is when purchased new, follow steps 3 - 6 to attach to tool.

- Insert jaw set (4) into rear of collet (3).
- Slide spring (7) onto o.d. of follower (6).
- Insert follower (6) and spring (7) into i.d. of piston on tool then hand thread assembled collet (3) with jaw set (4) onto piston on tool and tighten using flats provided on collet (3) and hex on piston.
- Thread nose tip (1) into anvil holder (2) and tighten using flats provided.
- Slide anvil holder (2) with jam nut (8) attached over collet (3) and thread anvil holder (2) into head cylinder on tool until it stops.
- Tighten jam nut (8) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.



8/13 REV. 5/25



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Type:		Fasteners:	Recommended Tool:
Self-Releasing		Countersunk Head MAGNA-LOK® MAGNA-BULB® HEMLOK®	GB743
			C8-734A-23
Ref. No.	Qty.	Description	
1	1	Nose Tip	18870
2	1	Anvil Holder	10935-1
3	1	Collet	28819
4	1	Jaw Set	36801
5	1	O'Ring	400777
6	1	Follower	48808
7	1	Spring	405371
8	1	Jam Nut	70820

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