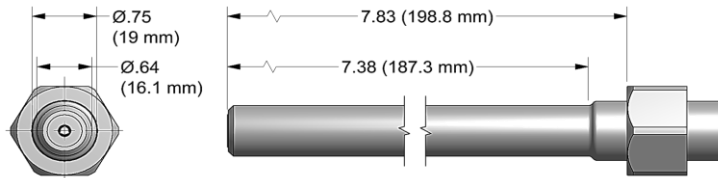


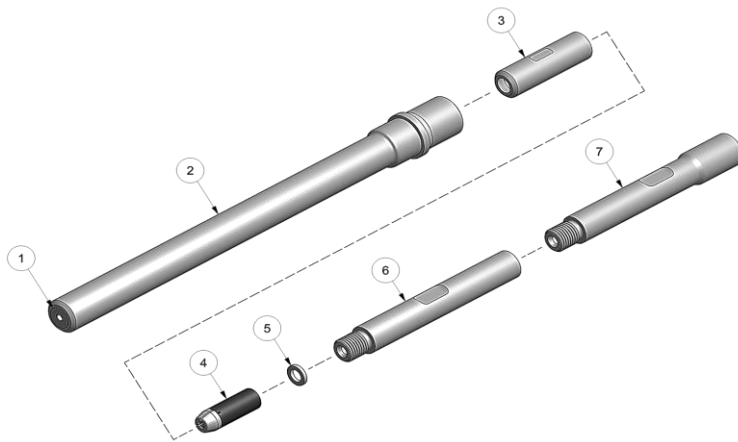
NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and assembled extension-collets (6 & 7) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Thread extension-collet (6) to extension-collet (7) and tighten using flats provided.
 - Place jaws (4) and spacer (5) into rear of collet (3). Thread collet (3) to assembled extension-collets (6 & 7) by hand then tighten using flats provided per "B" above.
 - Thread assembled collet (3) and assembled extension-collets (6 & 7) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut on anvil and tighten nose assembly to tool. (Note: retaining nut stop not used with this nose assembly).



DISASSEMBLY:

Reverse assembly instructions.

10/17 REV 10/25



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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 5/32"Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXI-BOLT®, BACB30YY, YU, & YT, CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH DRIVE WASHER	GB751 Alternate Tools: GB722 & GB2480(A)
Ref. No.	Qty.	Description	UBB05-752C-80
1	1	Anvil-Driving	15598
2	1	Anvil & Holder Assembly	13512
3	1	Collet	20727
4	1	Super-Grip Jaw Assembly	30544-S
5	1	Spacer	70572
6	1	Extension-Collet	70461
7	1	Extension-Collet	70551

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