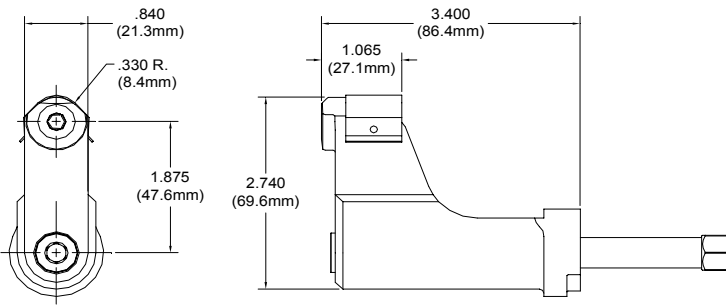
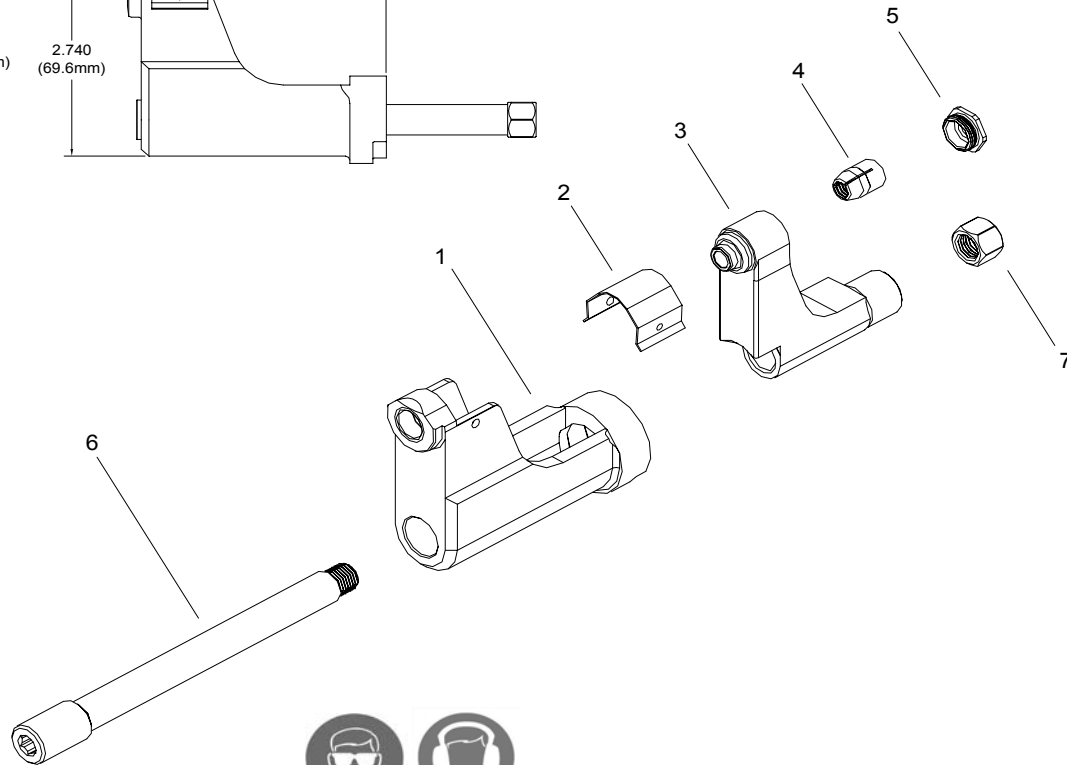


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. TO PREVENT SEVERE PERSONAL INJURY, Use for closed access applications only!



ASSEMBLY INSTRUCTIONS:

On front of GBP204 Installation Tool remove screw and stop. With draw bar and collet placed in the Housing, install on Tool. Using allen wrench & an end wrench, tighten nut on the end of the Draw Bar (Apply Vibra-Tite part no. 405124 to threads on Draw Bar). Replace screw and stop on tool.



*Use Adapter No. 751204.

**Use Adapter No. 353204.

***Use Adapter No. 751204 with 712154 stroke limiter.

Rev. 3/06

Covered Under Patent No. 5,371,933

GAGE BILT
MADE IN U.S.A.

GAGE BILT PRODUCTS CORP.

14500 Barber Drive (586) 771-7664
Warren, Mi 48088 (586) 771-2665 Fax
e-mail:solutions@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool: GBP204		
Non Self-Releasing 5/32", 3/16" & 1/4" Ø		****GP®, ****NAS Shear and *****NAS Tension Lockbolts		Alternate Tools: *GBP730E, **GBP745D & ***GBP712C		
Ref. No.	Qty.	Description	****NASS05- 204B-34OS	*****NAST05- 204B-34OS	NAS06- 204B-34OS	NAS08- 204B-34OS
1	1	Anvil	15578	15542	16638	18831
2	1	Guard	60426	60426	60426	60426
3	1	Collet	20553	20553	20672	20889
4	1	Super-Grip Jaw Assembly	30543-S2	30543-S2	30654-S2	30862-S2
5	1	Cap	70647	70647	70647	70647
6	1	Drawbar	71117	71117	71117	71117
7	1	Nut	71114	71114	71114	71114