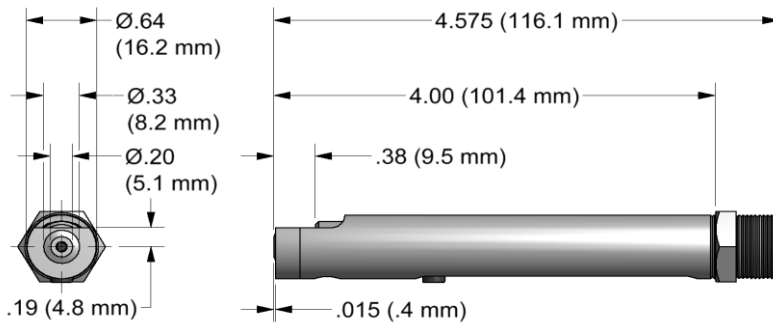


# NOSE ASSEMBLY DATA SHEET



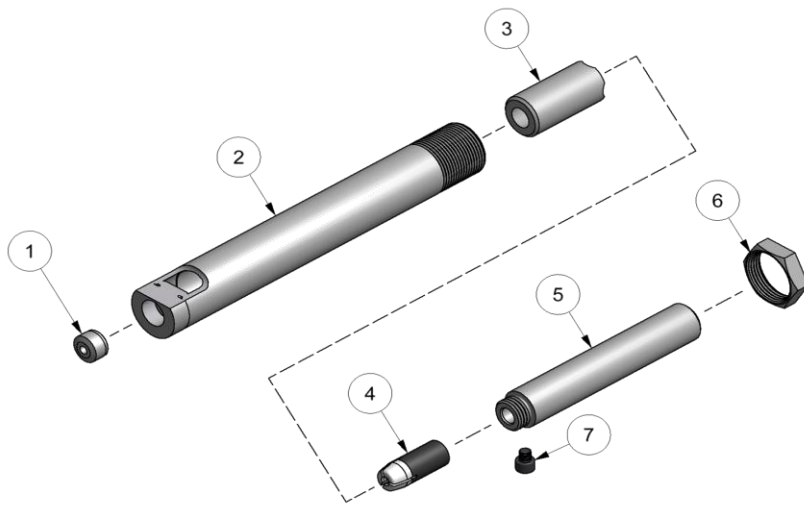
## ASSEMBLY:

### Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
  - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3).
  - Hand thread assembled drawbolt (5) to collet and hand tighten.
  - Insert assembled drawbolt (5) and collet (3) into anvil & holder assy (2) and rotate until threaded hole for screw (7) is visible thru machined slot in the bottom of the the anvil & holder assy (2).
  - Thread screw (7) into the threaded hole in the bottom of the drawbolt (5) and tighten using hex key.
  - With the locknut (6) threaded on the anvil & holder assy (2), thread anvil & holder assy (2) into head assy on tool while simultaneously threading the drawbolt (5) onto the piston of the tool using hex in rear of piston on tool.
  - Tighten locknut (6) to face of tool.

## DISASSEMBLY:

Reverse assembly instructions.



6/21 REV 10/25

# GAGE BILT

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|                        |      |                         |                                                                                                            |                            |
|------------------------|------|-------------------------|------------------------------------------------------------------------------------------------------------|----------------------------|
| Type:<br>Single Action |      |                         | Fasteners:<br>NAS1900 S & U SERIES<br>UNIMATIC® BLIND RIVET<br>(SINGLE ACTION)<br><b>WITH DRIVE WASHER</b> | Recommended Tool:<br>GB715 |
| 1/8" Ø                 |      |                         |                                                                                                            | Alternate Tools:<br>GB51   |
| Ref.<br>No.            | Qty. | Description             |                                                                                                            | <b>UBR04-715B-43</b>       |
| 1                      | 1    | Anvil Insert            |                                                                                                            | 10470-1                    |
| 2                      | 1    | Anvil & Holder Assembly |                                                                                                            | 13030                      |
| 3                      | 1    | Collet                  |                                                                                                            | 20301                      |
| 4                      | 1    | Super Grip Jaw Assembly |                                                                                                            | 30418-S                    |
| 5                      | 1    | Drawbolt                |                                                                                                            | 70301                      |
| 6                      | 1    | Locknut                 |                                                                                                            | 70411                      |
| 7                      | 1    | Screw                   |                                                                                                            | 70303                      |