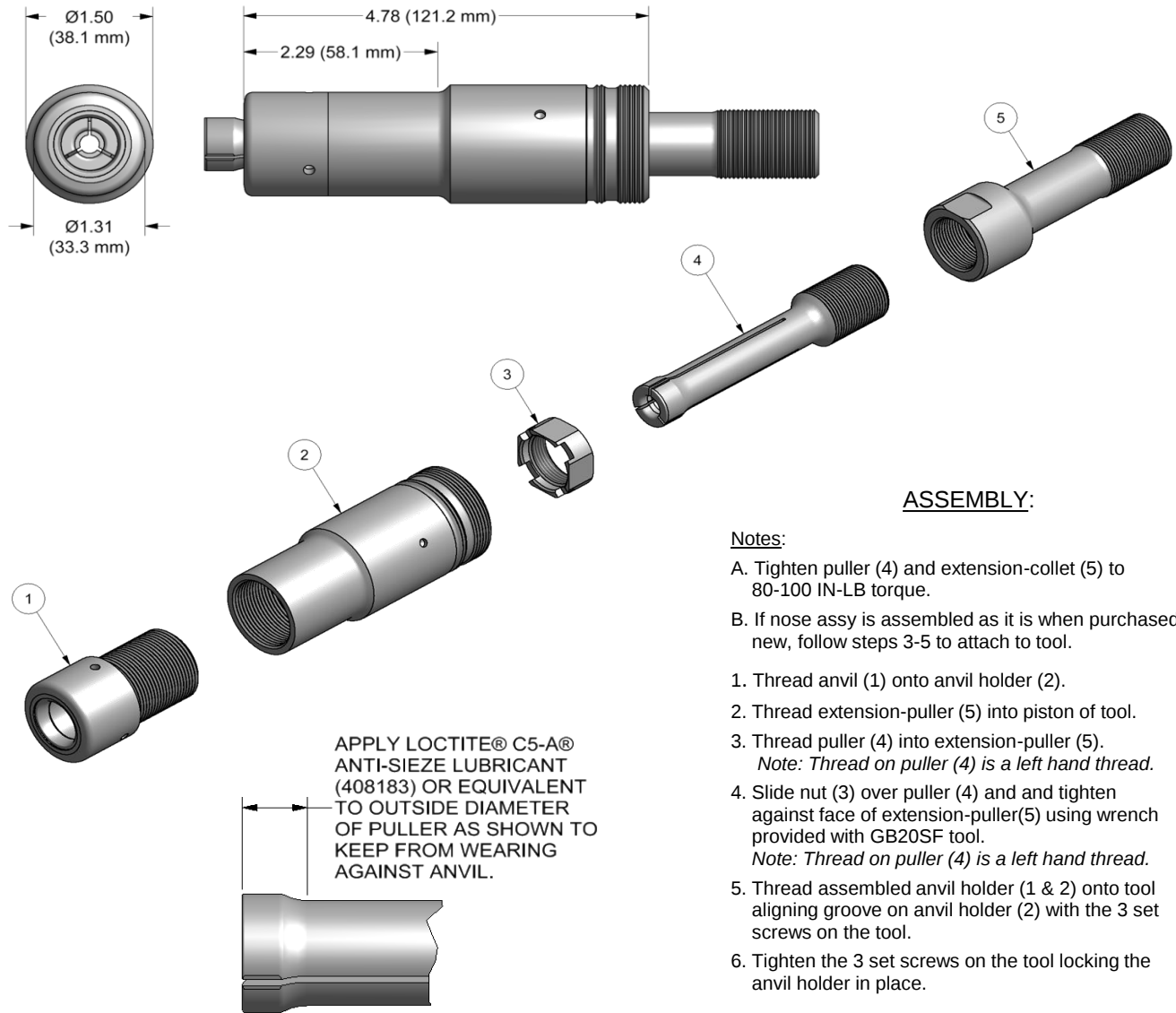


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Tighten puller (4) and extension-collet (5) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

- Thread anvil (1) onto anvil holder (2).
- Thread extension-puller (5) into piston of tool.
- Thread puller (4) into extension-puller (5). *Note: Thread on puller (4) is a left hand thread.*
- Slide nut (3) over puller (4) and tighten against face of extension-puller (5) using wrench provided with GB20SF tool. *Note: Thread on puller (4) is a left hand thread.*
- Thread assembled anvil holder (1 & 2) onto tool aligning groove on anvil holder (2) with the 3 set screws on the tool.
- Tighten the 3 set screws on the tool locking the anvil holder in place.

DISASSEMBLY:

Reverse assembly instructions.

4/24 REV 10/24

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Type:		Fasteners:		Recommended Tool: GB20SF
Self-Releasing		FATOR StepTail 12MM Diameter		
Ref. No.	Qty.			FFB12MM-20SF-41
1	1	Anvil Assy		11273
2	1	Anvil Holder		11272
3	1	Nut		72007
4	1	Puller		31248
5	1	Extension-Puller		71251