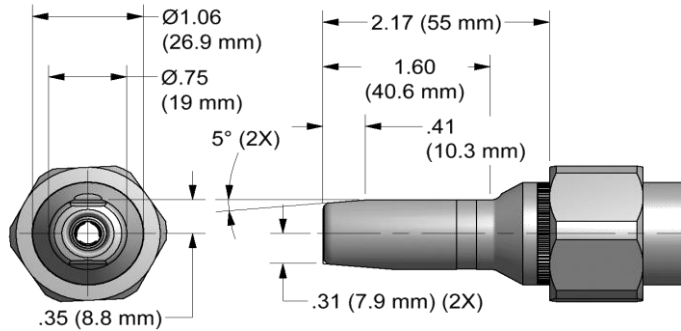
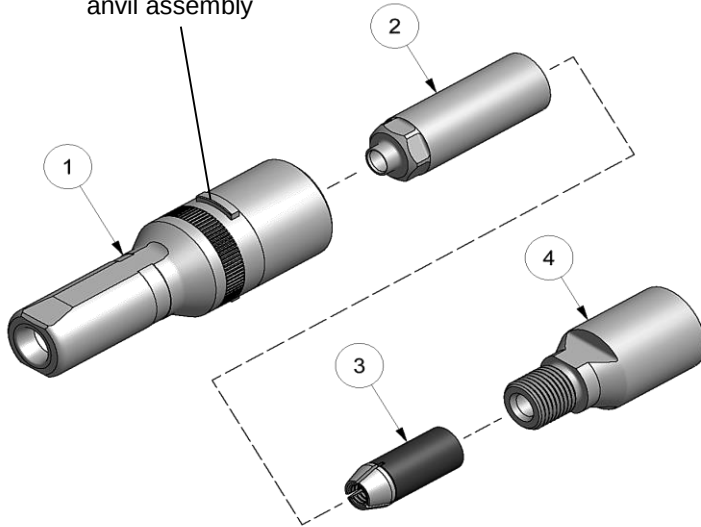


NOSE ASSEMBLY DATA SHEET



Slots on retaining nut stop, supplied with tool, fit over ears on anvil assembly



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (4) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4). Snug tighten assembled parts using wrench on collet (2) and on extension-collet (4).
 - Thread assembled collet (2) and extension-collet (4) onto piston assy on tool and snug with wrench on collet (2) and hex key into rear of piston of tool.
 - Slide anvil assembly (1) over assembled collet (2) and extension-collet (4).
 - Slide retaining nut stop from tool over anvil assy (1). Slots on retaining nut stop, supplied with tool, fit over ears on anvil assy (1). Slide retaining nut from tool onto retaining nut stop and tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.



*Anvil Assembly includes 35308 retainer.
**Yellow band designates nose assemblies for lightweight GP® fasteners

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Type:		Fasteners:		Recommended Tool: GB745	
Non Self-Releasing 1/4" Ø		LGP® lockbolts ASNA2391-4 ASNA2392-4		Alternate Tools: GB756 & GB2581(A)	
Ref. No.	Qty.	Description		LGP08-2581-23CN	
1	1	Anvil		18813	
2	1	Collet		20869	
3	1	Super-Grip Jaw Assembly		30858-S	
4	1	Collet Extension		70836	

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