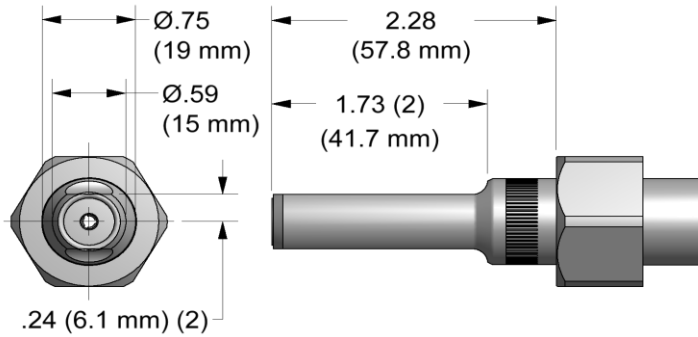
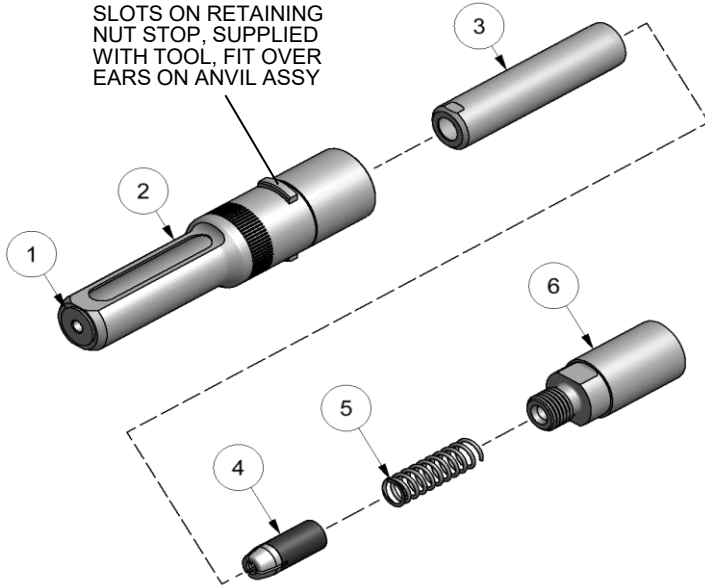


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (6) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
 - Insert super grip jaw assy (4) into rear of collet (3). Place spring (5) on rear of super grip jaw assy (4)
 - Thread collet (3) to extension-collet (6) using flats provided.
 - Thread assembled collet (3) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

*5/32" & 3/16" for aluminum only.
*Anvil assembly includes 35208 retainer.

REV. 10/25

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Type:		Fasteners:	Recommended Tool: GB751		
Non Self-Releasing 1/8", 5/32" & 3/16" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH DRIVE WASHER	Alternate Tools: GB722 & GB2480(A)		
Ref. No.	Qty.	Description	UBR04-352B-25F	UBR05-352B-25F	UBR06-352B-25F
1	1	Anvil-Driving	10486	15598	16025
2	1	Anvil & Holder Assembly	13492	13493	13494
3	1	Collet	20502	20502	20502
4	1	Super-Grip Jaw Assembly	30418-CS	30529-CS	30633-CS
5	1	Spring	50517	50517	50517
6	1	Extension-Collet	70501	70501	70501

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