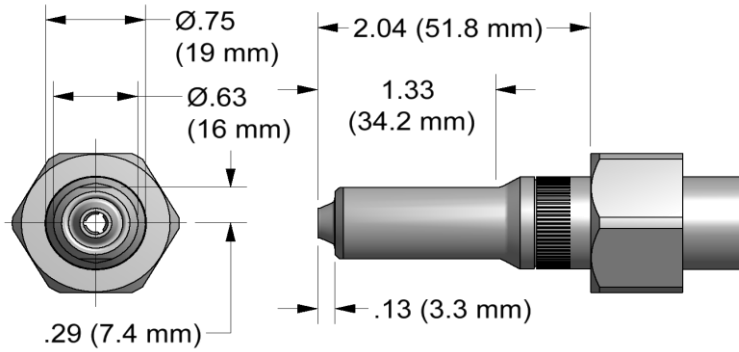


NOSE ASSEMBLY DATA SHEET



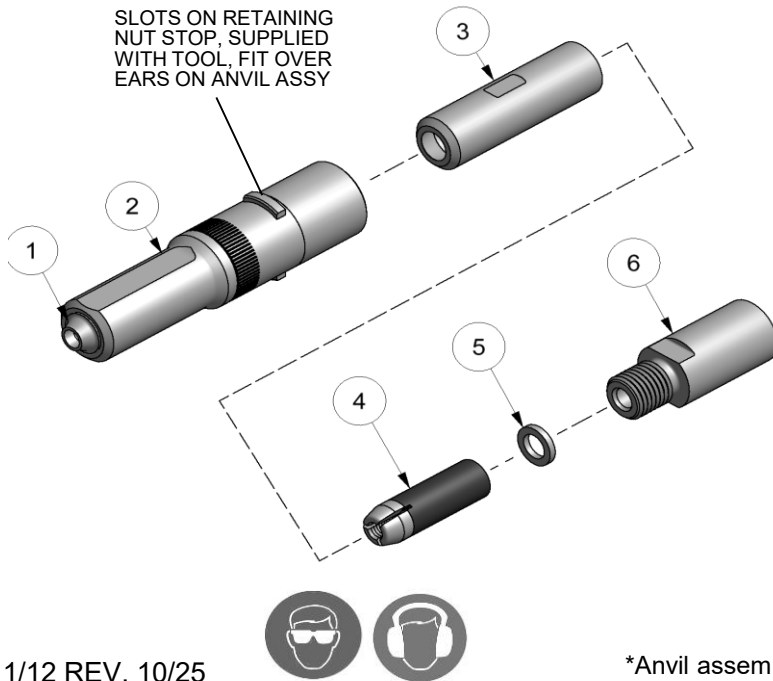
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (6) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Place extension-collet (6) on a flat surface with threads facing upward. Then place spacer (5) on top of extension-collet (6) then super grip jaw assembly (4) on top of spacer.
 - Hand thread collet (3) to extension-collet (6). Then tighten collet (3) to extension-collet (6) using flats provided per "B" above.
 - Thread assembled collet (3) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten nose assembly to tool.

DISASSEMBLY:

Reverse assembly instructions.



1/12 REV. 10/25

*Anvil assembly consists of #1 and 35208 retainer.

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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 1/4" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER		GB722	
				Alternate Tools: GB713, GB752 & GB2480(A)	
Ref. No.	Qty.	Description		SMLS08-752C-20F	
1	1	Anvil Insert		10868	
2	1	Anvil Assembly (Inc. #1)		12240	
3	1	Collet		20727	
4	1	Super-Grip Jaw Assembly		30864-S14	
5	1	Spacer		70572	
6	1	Extension-Collet		70550-1	

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. UNIMATIC® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE.