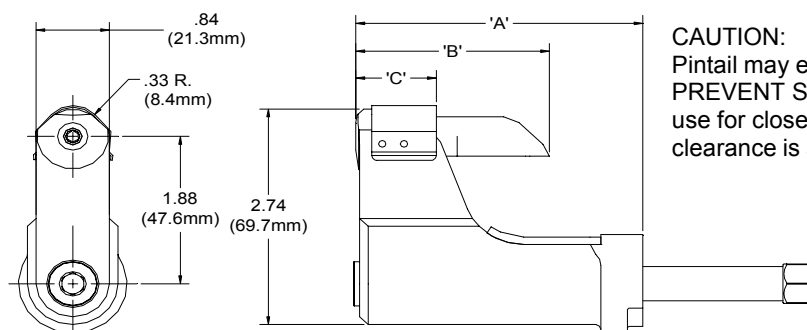


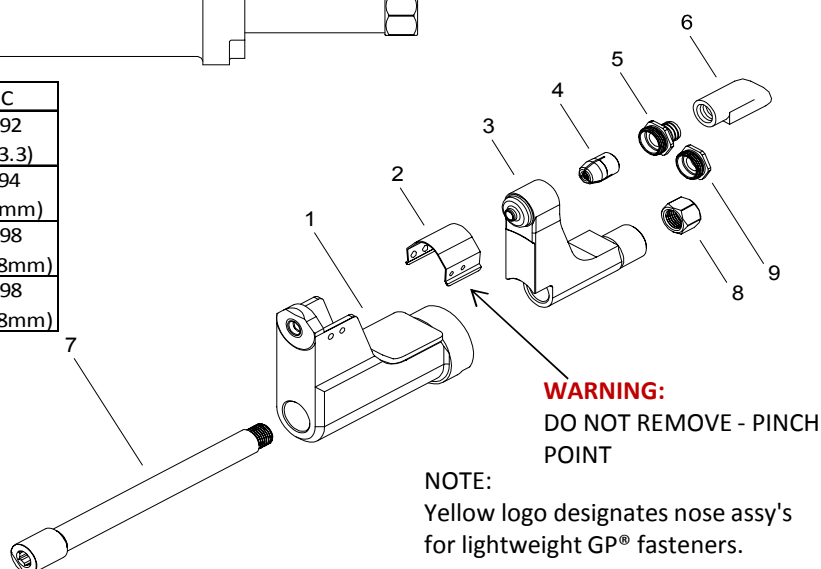
NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!

Nose Assy.	A	B	C
LGP05-	3.29 (83.5mm)	2.22 (56.3mm)	.92 (23.3)
LGP06-	3.31 (84mm)	2.24 (57mm)	.94 (24mm)
LGP07-	3.35 (85.1mm)	2.28 (57.9mm)	.98 (24.8mm)
LGP08-	3.35 (85.1mm)	2.28 (57.9mm)	.98 (24.8mm)



WARNING:

DO NOT REMOVE - PINCH POINT

NOTE:

Yellow logo designates nose assy's for lightweight GP® fasteners.

ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the trigger down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.

1/11 Rev. 6/13

Covered Under Patent No. 5,371,933



*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT
MADE IN U.S.A.

GAGE BILT Inc.

44766 Centre Court (586) 226-1500
Clinton Twp. MI 48038 (586) 226-1505 Fax
e-mail:solutions@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool: GB204A		
Non Self-Releasing 5/32", 3/16", 7/32" & 1/4" Ø		LGP® Lockbolt		Alternate Tools: **GB745 & *GB731		
Ref. No.	Qty.	Description	LGP05- 204C-340S	LGP06- 204C-340S	LGP07- 204C-340S	LGP08- 204C-340S
1	1	Anvil	15543	16639	17003	18832
2	1	Guard	60426	60426	60426	60426
3	1	Collet	20554	20673	20732	20890
4	1	Super-Grip Jaw Assy.	30543-S9	30654-S9	30702-S1	30862-S5
5	1	Barbed Retainer	70569	70569	70569	70569
6	1	Deflector	61107	61107	61107	61107
7	1	Drawbar	71117	71117	71117	71117
8	1	Nut	71114	71114	71114	71114
9	1	Cap	70571	70571	70571	70571

GP® AND LGP® IS A REGISTERED TRADEMARK OF ALCOA INC. Vibra-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION