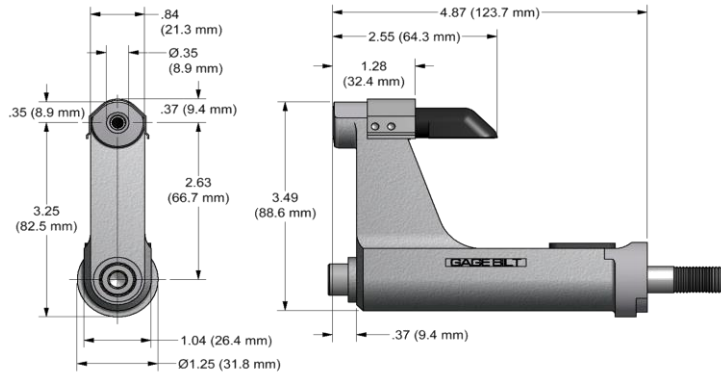


# NOSE ASSEMBLY DATA SHEET

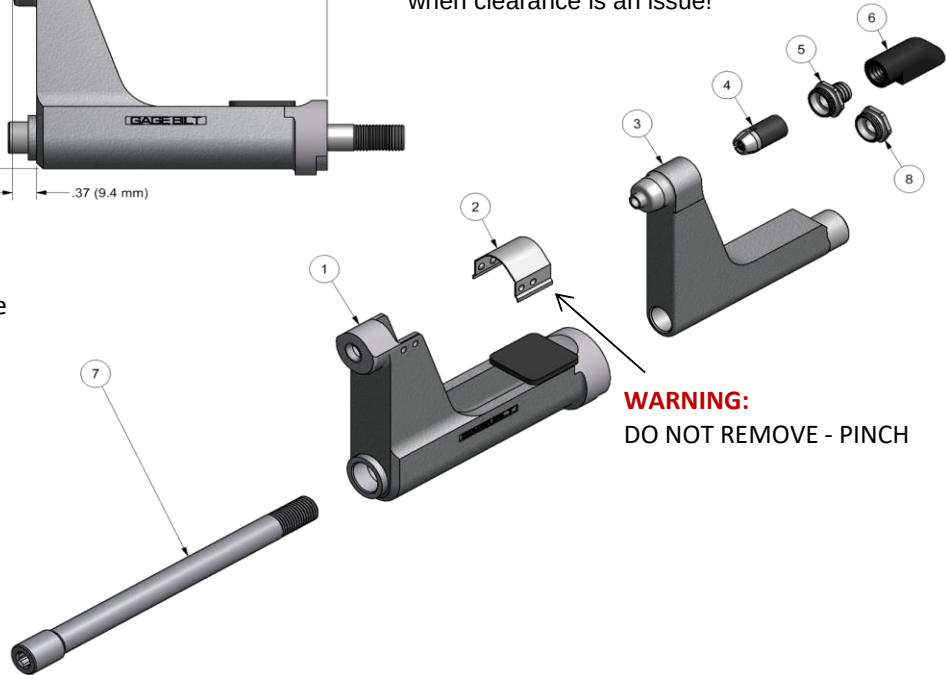


## CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (8) use for closed access applications only or when clearance is an issue!

## NOTE:

Yellow logo designates nose assy's for lightweight GP® fasteners.



## ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from front of installation tool.
4. Apply Vibra-TITE® part no. (405124) to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



3/23

\*Use Adapter No. 751206-1 & 731158 stroke limiter.  
Optional use 731206 (No stroke limiter needed).

\*\*Use Adapter No. 353206-1 & 745160 stroke limiter.

**GAGE BILT**  
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| Type:                         |      | Fasteners:                                | Recommended Tool:<br>GB206-500(A)                 |
|-------------------------------|------|-------------------------------------------|---------------------------------------------------|
| Non Self-Releasing<br>3/16" Ø |      | LGP® Lockbolt<br>ASNA2391-3<br>ASNA2392-3 | Alternate Tools:<br>*GB731, GB731OS/206 & **GB745 |
| Ref. No.                      | Qty. | Description                               | LGP06-206A-48                                     |
| 1                             | 1    | Anvil Assembly (Inc. 61109 Rubber Guard)  | 16678                                             |
| 2                             | 1    | Guard                                     | 60426                                             |
| 3                             | 1    | Collet                                    | 26602                                             |
| 4                             | 1    | Super-Grip Jaw Assembly                   | 30654-S3                                          |
| 5                             | 1    | Barbed Retainer                           | 70569                                             |
| 6                             | 1    | Deflector                                 | 61107                                             |
| 7                             | 1    | Drawbar                                   | 71127                                             |
| 8                             | 1    | Cap                                       | 70571                                             |