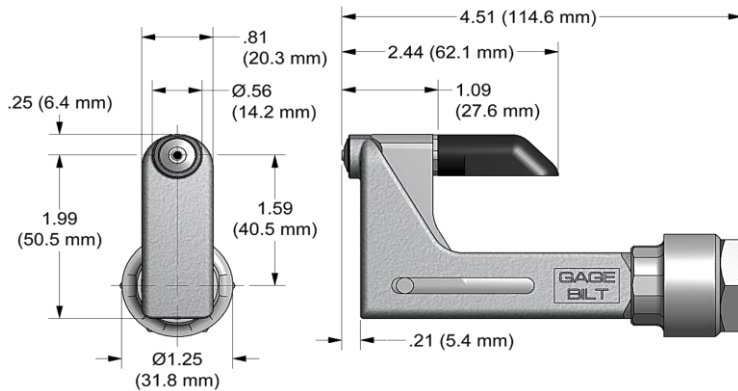


NOSE ASSEMBLY DATA SHEET



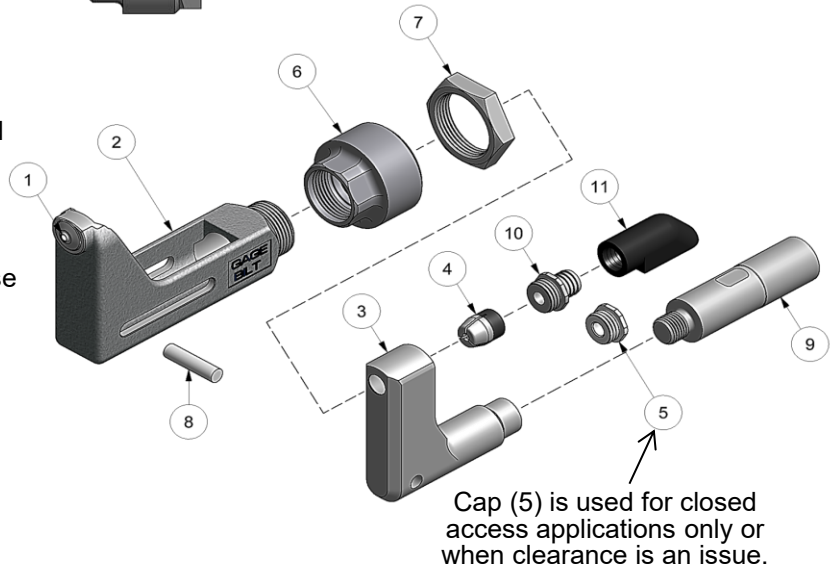
CAUTION:

Do not operate if pintail deflector is removed. Pintail may eject forcibly.
SEVERE PERSONAL INJURY MAY RESULT.

Attachment:

Apply blue Loctite® 242 to anvil adapter (6) and adapter-collet (9) threads. Screw jam nut (70336) on nose fitting of tool at least 3/4". Screw nose assembly onto nose fitting of tool until it stops, then back off until nose is in desired position. (Warning: Do not back off nose assembly more than one complete turn). Lock jam nut (70336) against adapter (70344).

WARNING:
KEEP FINGERS AND HANDS AWAY
FROM NOSE ASSEMBLY DURING
OPERATION TO PREVENT SEVERE
PERSONAL INJURY.



11/17 REV 10/25



*SMLS08-752B-43OS is designed for aluminum fasteners only.
**Use Adapter 745751 & DO NOT use # (7) Jam Nut 70336.

GAGE BILT
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Type:		Fasteners:		Recommended Tool: GB751		
Non Self-Releasing 1/8", 5/32", 3/16" & 1/4" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER		Alternate Tools: GB722 & **GB745		
Ref. No.	Qty.	Description	SMLS04-752B-43OS	SMLS05-752B-43OS	SMLS06-752B-43OS	*SMLS08-752B-43OS
1	1	Nose Tip	10485	15596	16023	10868
2	1	Anvil & Holder Assembly	12029	12030	12031	12032
3	1	Collet	20911	20911	20911	20911
4	1	Super-Grip Jaw Assembly	30425-S2	30545-S4	30656-S3	30864-S16
5	1	Cap	60428	60428	60428	60428
6	1	Anvil Adapter	70344	70344	70344	70344
7	1	Jam Nut	70336	70336	70336	70336
8	1	Pin	70468	70468	70468	70468
9	1	Adapter-Collet	70332	70332	70332	70332
10	1	Barbed Retainer	60440	60440	60440	60440
11	1	Deflector	61107	61107	61107	61107

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