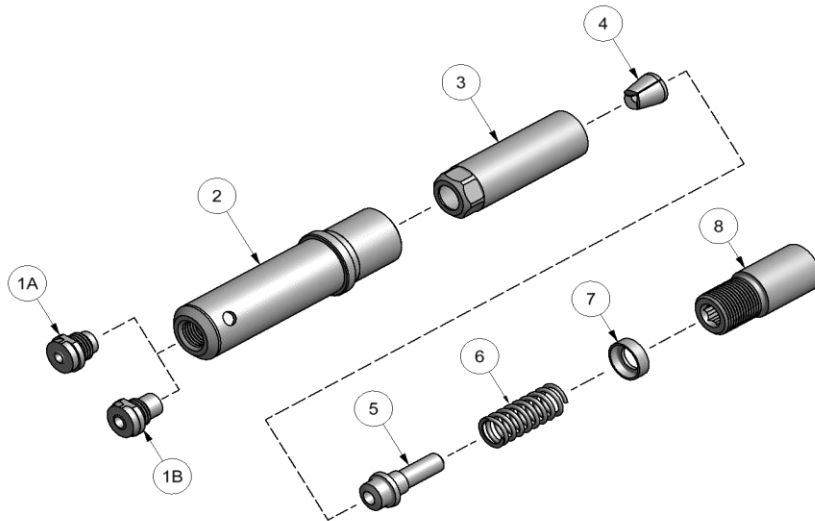
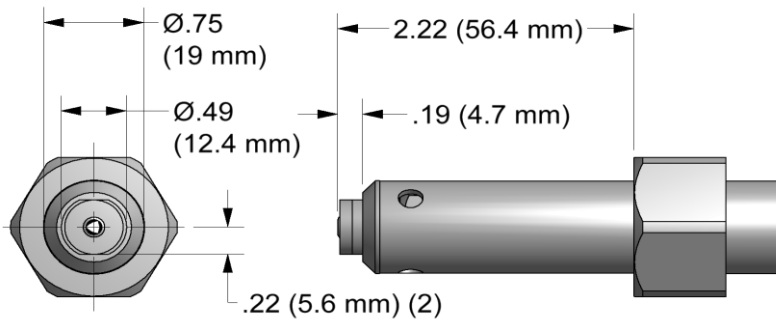


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

B. Tighten collet (3) and extension-collet (8) to 80-100 IN-LB torque.

C. If nose assy is assembled as it is when purchased new, follow steps 5-7 to attach to tool.

1. Place extension-collet (8) on a flat work surface hex side up.
2. Place cap (7) on extension-collet (8). Note direction from exploded view.
3. Place spring (6) on top of cap (7). Insert follower (5) thru spring (6) and into cap (7) and extension-collet (8). Place jaw set (4) on top of follower (5).
4. Slide collet (3) over assembled parts and thread collet (3) to extension-collet (8). Snug tighten assembled parts using 9/16" wrench on collet (3) and 1/4" hex key in rear on extension-collet (8)
5. Thread assembled collet (3) and extension-collet (8) onto piston assy on tool and snug with 9/16" wrench on collet (3) and hex key into rear of piston of tool.
6. Slide anvil holder assy (2) over assembled collet (3) and extension-collet (8).
7. Slide retaining nut from tool (retaining nut stop not used in this nose assembly) over anvil holder assy (2) and tighten.

DISASSEMBLY:

Reverse assembly instructions.

3/05 REV 8/23



Nose Assembly not recommended for stainless steel fasteners.

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Type:		Fastener:		Recommended Tool:	
Self-Releasing 3/16" & 1/4" Ø		Monobolt®		GB722	
				Alternate Tools: GB713 & GB2480(A)	
Ref. No.	Qty.	Anvil Holder		68MB-352-21	
1a	1	Nose Tip-3/16" (6MB)		10210	
1b	1	Nose Tip-1/4" (8MB)		10213	
2	1	Anvil Holder Assembly		10942	
3	1	Collet		20413	
4	1	Jaw Set		30856	
5	1	Follower		40889-2	
6	1	Spring		50802	
7	1	Cap		60810	
8	1	Extension-Collet		70823	