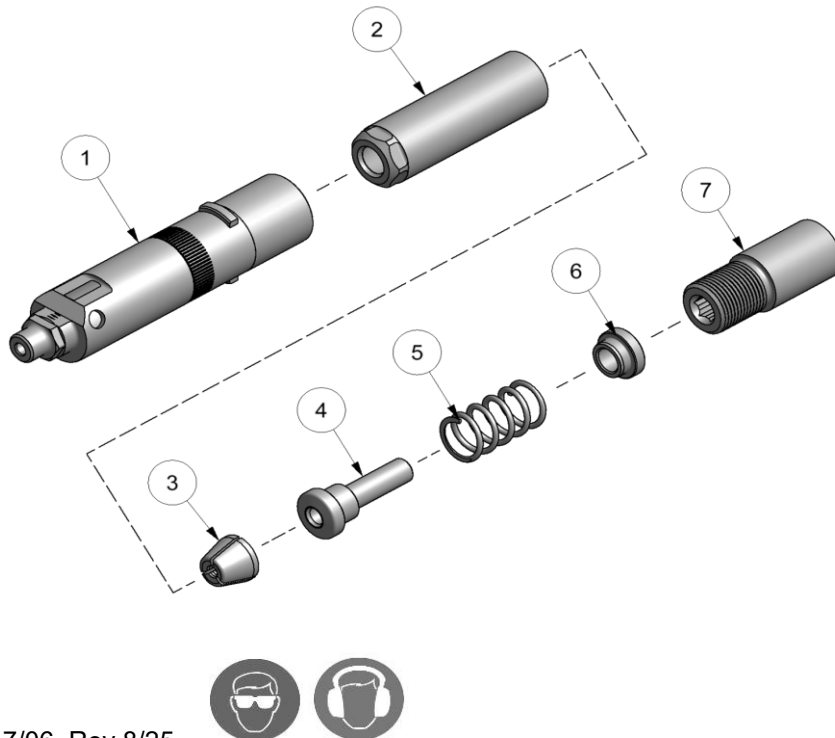
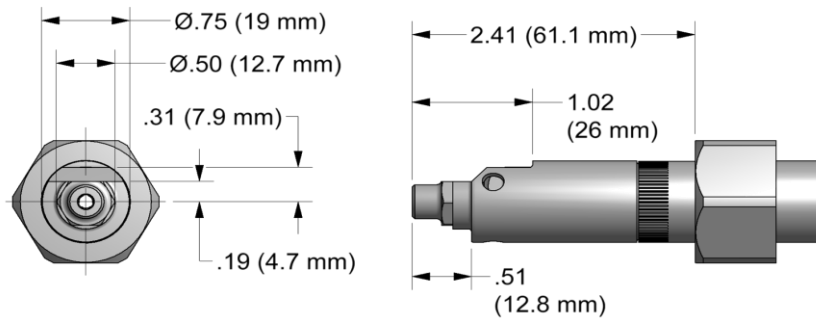


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (7) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 4 - 6 to attach to tool.
- Place extension-collet (7) onto a flat surface with thread facing upward. Place cap (6) onto top of extension-collet (7) then place spring (5) onto top of cap (6).
 - Insert follower thru spring (5) and place jaw set (3) on top of follower (4).
 - Slide collet (2) over assembled parts and thread collet (2) to extension-collet (7) using hex key in front of collet-extension (7) and flats provided on collet (2).
 - Thread assembled collet (2) and extension-collet (7) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assy (1) over collet (2).
 - Slide retaining nut over ears on anvil (see exploded view) and tighten to tool. Note retaining nut stop not used with this nose assembly.

DISASSEMBLY:

Reverse assembly instructions.

7/06 Rev 8/25



GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fastener:		Recommended Tool: GB751	
Self-Releasing		Magna-Lok®, Magna-Bulb® & Hemlok® Counter Sunk and Protruding Head Serrated Stem Structural Rivets		Alternate Tools: GB722 & GB2480(A)	
Ref. No.	Qty.	Description			MGL06-752A-21SPO
1	1	Anvil Assembly			12214
2	1	Collet			20845
3	1	Jaw Set			30628
4	1	Follower			40811
5	1	Spring			50421
6	1	Cap			40810
7	1	Extension-Collet			70823

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