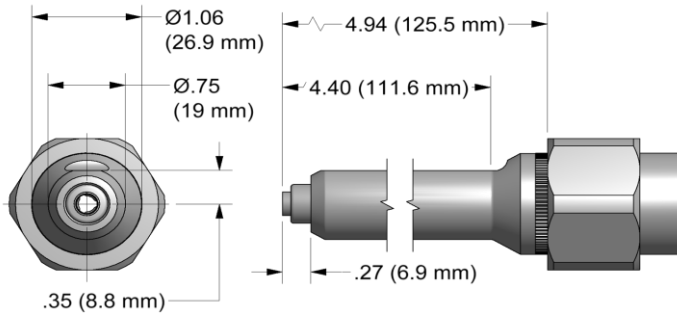
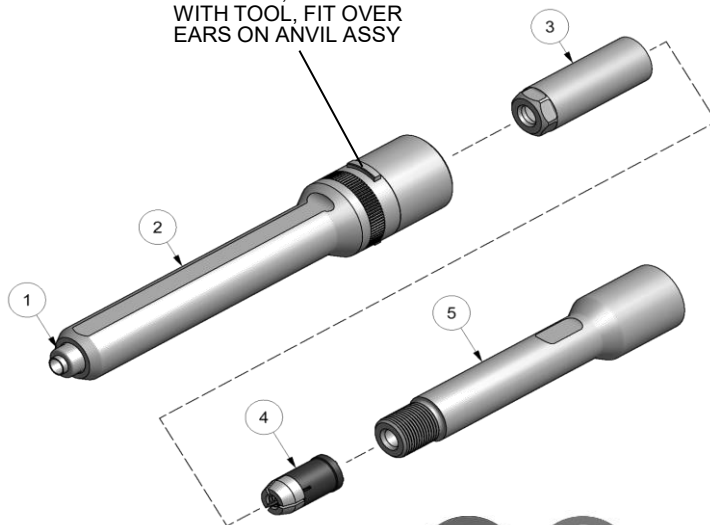


NOSE ASSEMBLY DATA SHEET



**NOTE: USE WITH DRIVER:
ASP-10 FOR 21/64 DIA.**

SLOTS ON RETAINING
NUT STOP, SUPPLIED
WITH TOOL, FIT OVER
EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (5) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (4) into rear of collet (3).
 - Thread collet (3) to extension-collet (5) using flats provided on collet (3) & extension-collet (5).
 - Thread assembled collet (3) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil holder assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

1/12 REV 10/25

*Anvil Assembly includes 35308 retainer.

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 21/64" Ø		ASP® ASP 2, ASP PF, ASP 2 F, ASP 2 LC, ASP 4 FF, ASP FF, ASP F, ASP-LC and MAF	GB745
			Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	ASP10-755-48
1	1	Cap Assembly	10174
2	1	Holder Assembly (Inc. #1)	11193
3	1	Collet	20841
4	1	Super-Grip Jaw Assembly	30865-S
5	1	Extension-Collet	70642

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