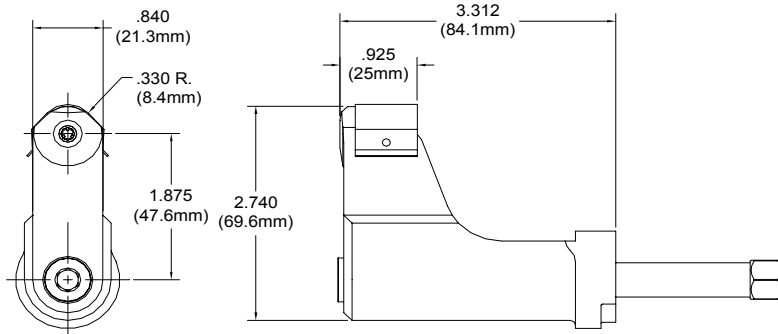
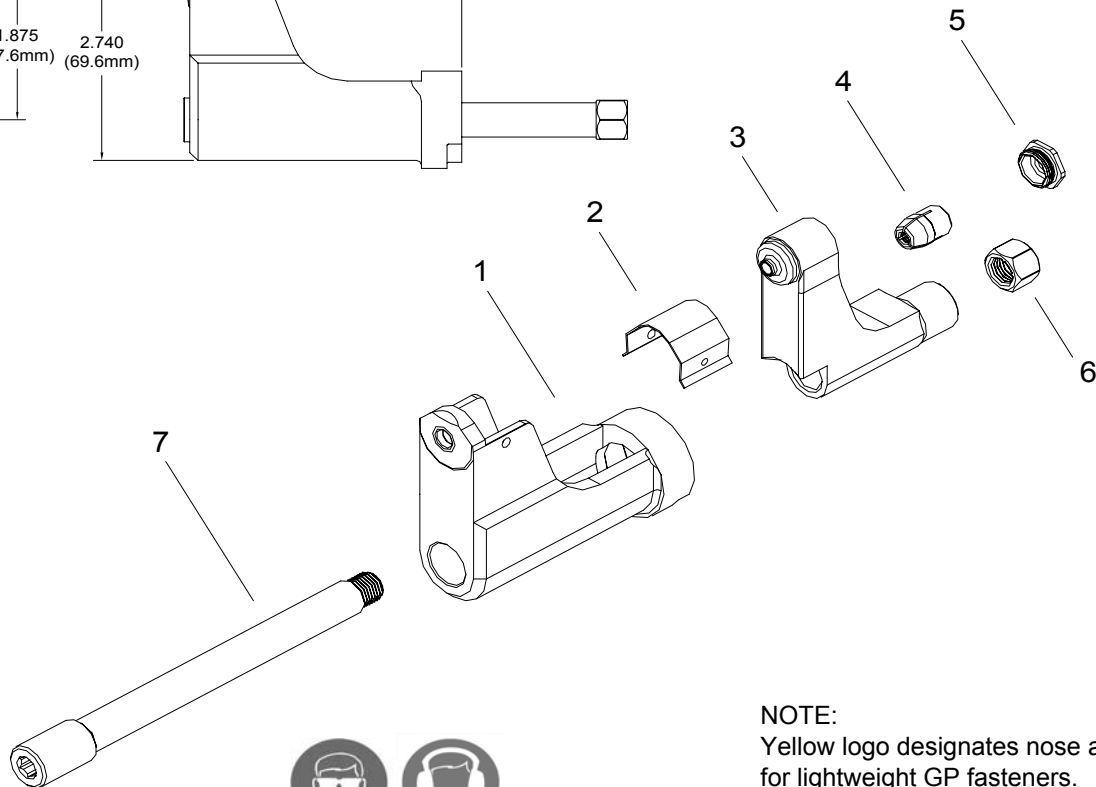


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!



NOTE:
Yellow logo designates nose assy's for lightweight GP fasteners.

ASSEMBLY INSTRUCTIONS:

On front of GBP204 Installation Tool remove screw and stop. With collet placed in anvil, install on tool. Slide drawbar thru anvil and collet. Screw nut on rear of draw bar. Screw draw bar into piston until it stops. Replace screw and stop on tool.

*Use Adapter No. 751204.

**Use Adapter No. 353204.

Rev. 12/09

Covered Under Patent No. 5,371,933

GAGE BILT
MADE IN U.S.A.

GAGE BILT PRODUCTS CORP.

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Type:		Fasteners:		Recommended Tool: GBP204A	
Non Self-Releasing 5/32", 3/16" & 1/4" Ø		LGP® Lockbolt		Alternate Tools: **GBP745D & *GBP731	
Ref. No.	Qty.	Description	LGP05-204B-340S	LGP06-204B-340S	LGP08-204B-340S
1	1	Anvil	15543	16639	18832
2	1	Guard	60426	60426	60426
3	1	Collet	20554	20673	20890
4	1	Super-Grip Jaw Assembly	30543-S2	30654-S2	30862-S2
5	1	Cap	70647	70647	70647
6	1	Nut	71114	71114	71114
7	1	Drawbar	71117	71117	71117