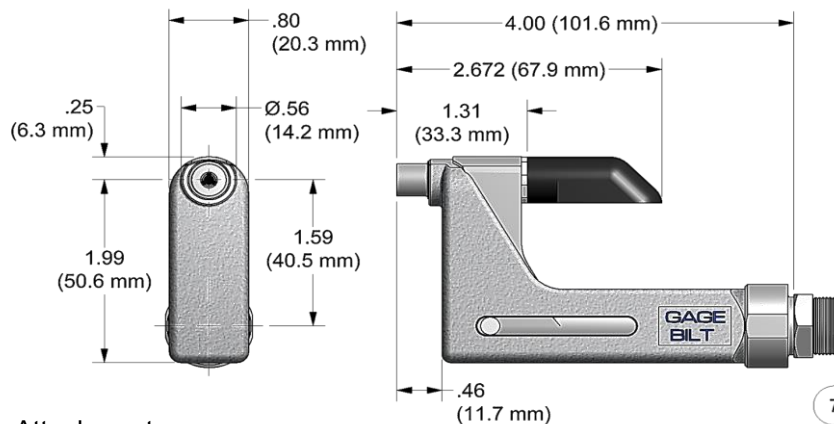


NOSE ASSEMBLY DATA SHEET



CAUTION:
Do not operate if pintail deflector is removed. Pintail may eject forcibly.
SEVERE PERSONAL INJURY MAY RESULT.

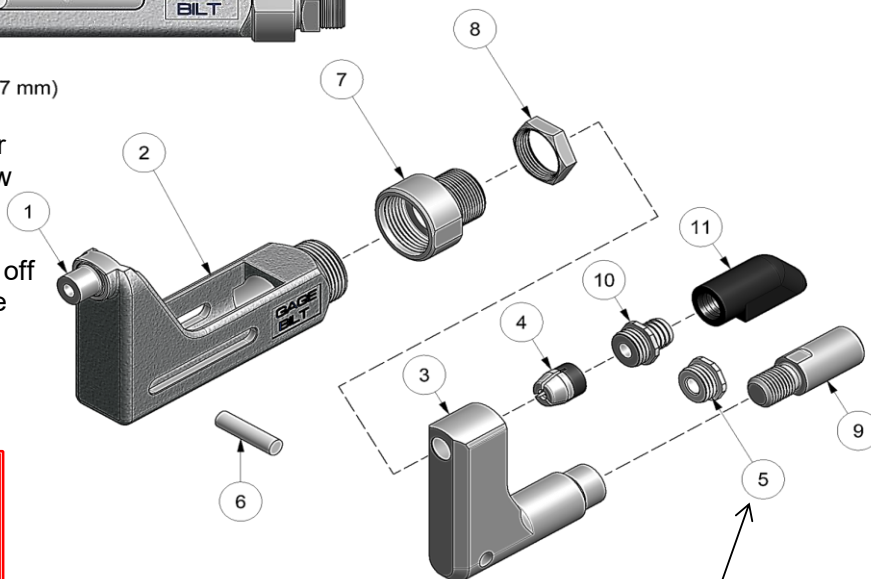
Attachment:

Apply blue Loctite® 242 to anvil adapter (7) and adapter-collet (9) threads. Screw nose assembly onto tool until it stops then back off until nose is in desired position. (Warning: do not back off nose assembly more than one complete turn). Lock jam nut (70411) against adapter (70346)

WARNING:
KEEP FINGERS AND HANDS AWAY
FROM NOSE ASSEMBLY DURING
OPERATION TO PREVENT SEVERE
PERSONAL INJURY.



1/18 REV 10/25



Cap (5) is used for closed access applications only or when clearance is an issue.

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Type:			Fasteners:	Recommended Tool: GB715
Non Self-Releasing 8-32 Ø			GROUND STUD, M83454 & BACS53B	
Ref. No.	Qty.	Description	GS8-715A-400S	
1	1	Anvil Insert	18011	
2	1	Anvil Holder	12386	
3	1	Collet	20911	
4	1	Super-Grip Jaw Assembly	30545-S4	
5	1	Cap	60428	
6	1	Pin	70468	
7	1	Anvil Adapter	70346	
8	1	Jam Nut	70411	
9	1	Adapter-Collet	70340	
10	1	Barbed Retainer	60440	
11	1	Deflector	61107	

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