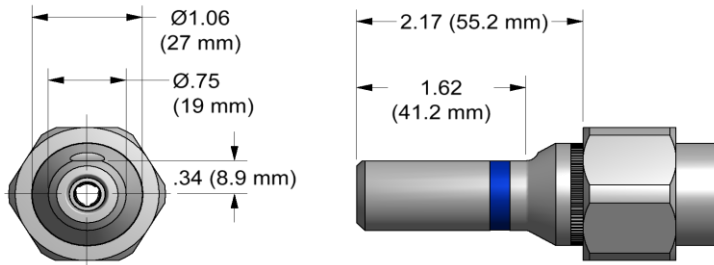


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

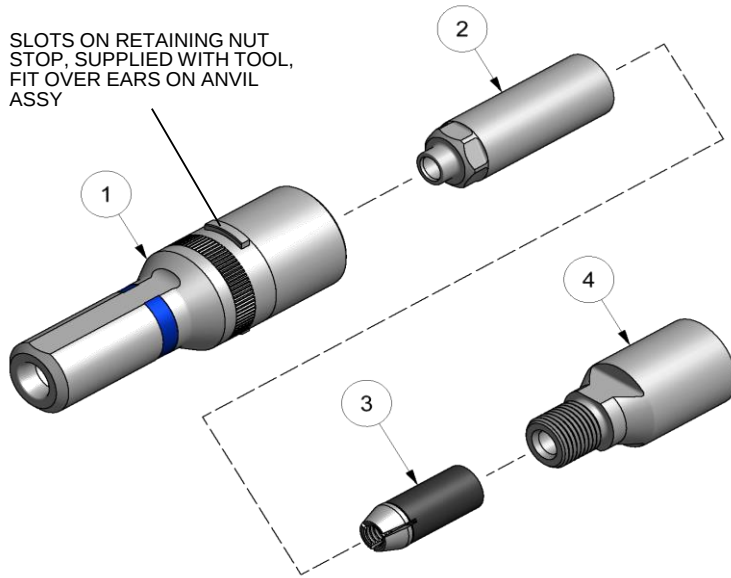
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (4) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (3) into rear of collet (2).
 - Hand thread collet (2) to extension-collet (4) then tighten using flats provided on collet-extension (4) and flats provided on collet (2).
 - Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston on tool.
 - Slide anvil assembly (1) over assembled collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



*Anvil Assembly includes 35308 retainer.

3/24 REV 4/25

**Blue band designates nose assemblies for metric GP® fasteners.

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Type:		Fasteners:	Recommended Tool: GB745
Non Self-Releasing 6mm Ø		Metric Groove Proportion Lockbolts	Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	MGP6-2581-23
1	1	*Anvil Assembly	16647
2	1	Collet	20666
3	1	Super-Grip Jaw Assembly	30858-S
4	1	Extension-Collet	70836

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