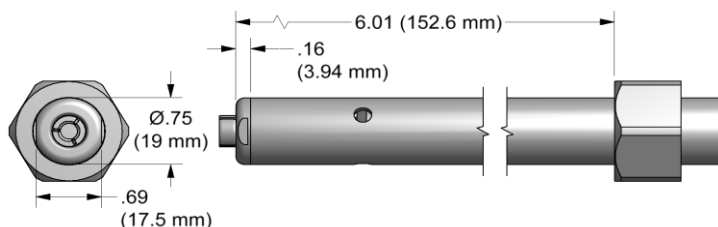


NOSE ASSEMBLY DATA SHEET



APPLY LOCTITE® C5-A® ANTI-SEIZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE DIAMETER OF ANVIL.

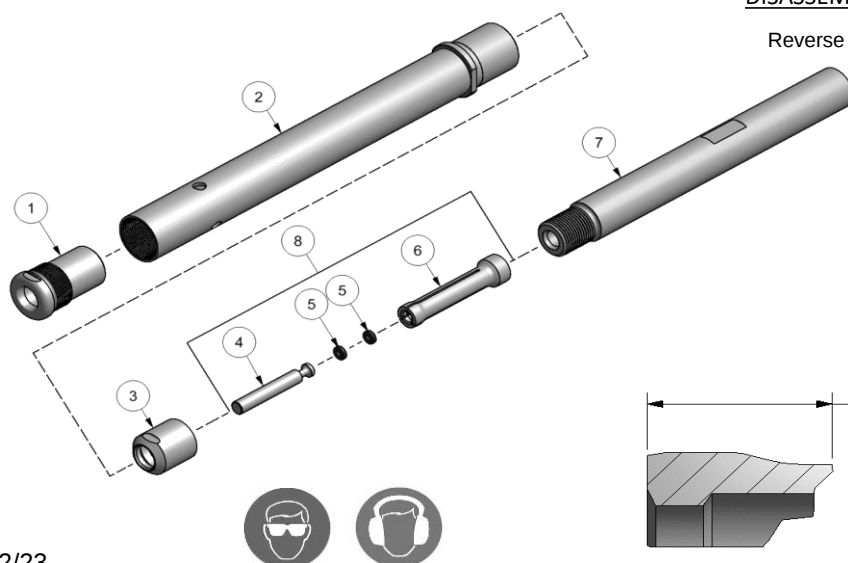
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to threads on anvil (1) and allow it to set 20 minutes prior to assy.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Thread anvil (1) into anvil holder (2).
 - Insert limit rod (4) with o-rings attached, into i.d. of puller (6) and push limit rod (4) thru i.d. of puller (6) until it bottoms out.
 - Slide puller cap (3) over assembled puller (6) and thread puller cap (3) onto Extension-Collet (7). Thread assembled Extension-Collet (7) to piston on tool and tighten to piston on tool using flats provided.
 - Slide assembled anvil (1) and anvil holder (2) over assembled puller cap (3) and assembled puller (6) on tool.
 - Slide retaining nut from tool over anvil holder (2) and tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.



WARNING:

EXPOSED MOVING PARTS. KEEP HANDS OFF DURING OPERATION TO PREVENT PERSONAL INJURY.

APPLY LOCTITE® C5-A® ANTI-SEIZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE OF PULLER AS SHOWN TO KEEP FROM WEARING AGAINST ANVIL.

2/23

GAGE BILT
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Type:			Fasteners:	Recommended Tool: GB735
Self-Releasing 1/4"Ø			FATOR Lockbolt	
Ref. No.	Qty.	Description		FF08-735-60
1	1	Anvil		18020
2	1	Anvil Holder		12241-20
3	1	Puller Cap		70895
4	1	Limit Rod		70898
5	2	O-Ring		402573
6	1	Puller Assembly		30892
7	1	Extension-Collet		70822
8	1	Puller Assembly-Complete		30893