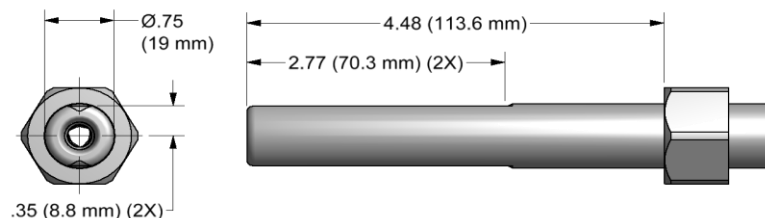


NOSE ASSEMBLY DATA SHEET



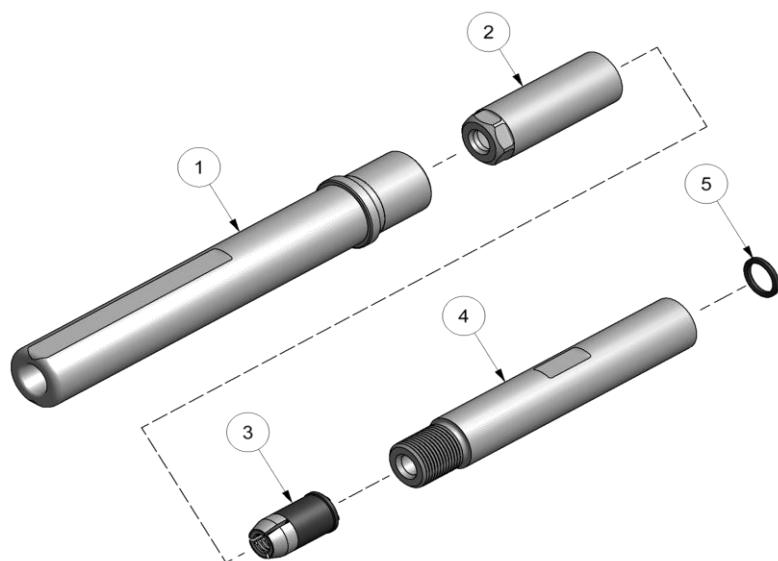
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension (4) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension (4) using flats provided.
 - Insert o'ring (5) into rear of extension (4). Thread assembled collet (2) and extension (4) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil (1) over collet (2) and extension (4) .
 - Slide retaining nut on anvil and tighten to tool.
(Note: Retaining nut stop not used on this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



7/09 REV 9/25

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Type:		Fasteners:	Recommended Tool: GB722	
Non Self-Releasing 3/16 & 1/4 Ø		MAGNA-GRIP®, MULTI-GRIP, MAXLOK® LOCKBOLTS	Alternate Tools: GB731 & GB2480(A)	
Ref. No.	Qty.	Description	MG06-713-46F	MG08-713-46F
1	1	Anvil	16004	18875
2	1	Collet	20841	20841
3	1	Super-Grip Jaw Assembly	30652-S	30860-S
4	1	Extension	70650	70650
5	1	O'ring	400778	400778

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