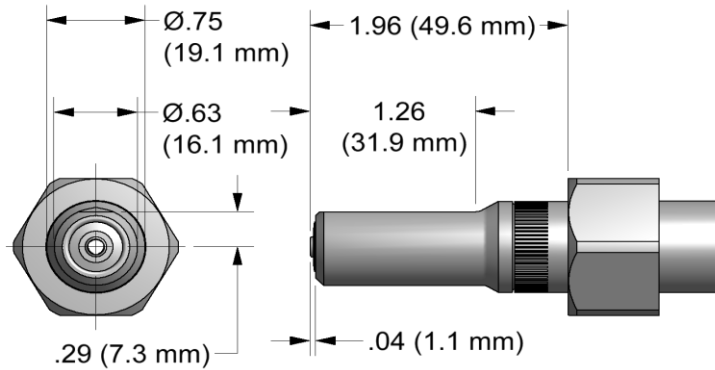
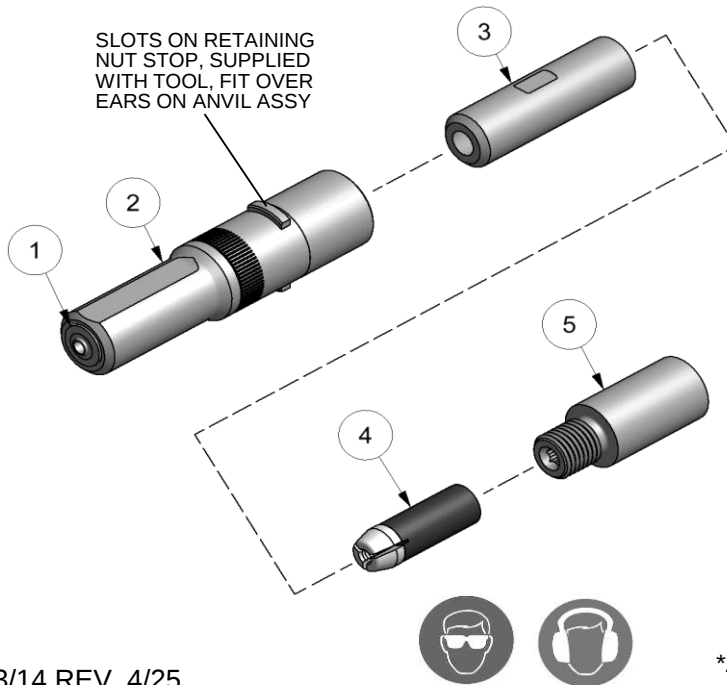


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (5) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3).
 - Thread collet (3) to extension-collet (5) using flats provided on collet (3) and hex key in front of extension-collet (6).
 - Thread assembled collet (3) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

3/14 REV. 4/25

*Anvil Assembly consists of #1 and 35208 retainer.

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 3/16 Ø		NAS1719, NAS1720 NAS1721 MBC®	GB752
			Alternate Tools: GB731 & GB2480(A)
Ref. No.	Qty.	Description	MBC06-752B-20
1	1	Anvil-Driver	12024
2	1	Anvil & Holder Assembly	17777
3	1	Collet	20717
4	1	Super-Grip Jaw Assembly	30656-S
5	1	Extension-Collet	70550

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