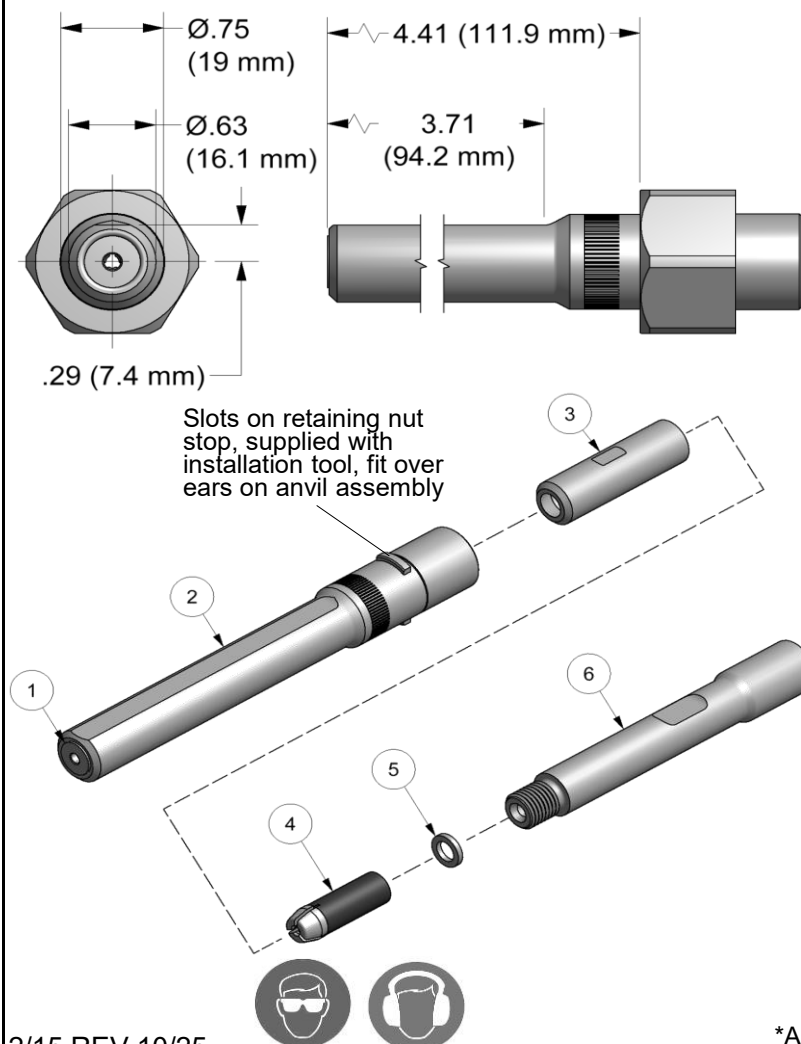


# NOSE ASSEMBLY DATA SHEET



## ASSEMBLY:

### Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
  - Tighten collet (3) and extension-collet (6) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
  - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3). Place spacer (5) on rear of super grip jaw assy (4)
  - Thread collet (3) to extension-collet (6) using flats provided.
  - Thread assembled collet (3) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston.
  - Slide anvil & holder assembly (2) over collet (3).
  - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

## DISASSEMBLY:

Reverse assembly instructions.

2/15 REV 10/25

\*Anvil Assembly consists of #1 and 35208 retainer.

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| Type:                         |      | Fastener:                                                                                    | Recommended Tool:                     |
|-------------------------------|------|----------------------------------------------------------------------------------------------|---------------------------------------|
| Non Self-Releasing<br>5/32" Ø |      | NAS1900 S & U SERIES<br>UNIMATIC® BLIND RIVET<br>(SINGLE ACTION)<br><b>WITH DRIVE WASHER</b> | GB751                                 |
|                               |      |                                                                                              | Alternate Tools:<br>GB722 & GB2480(A) |
| Ref. No.                      | Qty. | Description                                                                                  | UBR05-752C-45                         |
| 1                             | 1    | Anvil-Driving                                                                                | 15598                                 |
| 2                             | 1    | Anvil & Holder Assembly (Inc #1)                                                             | 13325                                 |
| 3                             | 1    | Collet                                                                                       | 20727                                 |
| 4                             | 1    | Super-Grip Jaw Assembly                                                                      | 30545-CS                              |
| 5                             | 1    | Spacer                                                                                       | 70572                                 |
| 6                             | 1    | Extension-Collet                                                                             | 70551                                 |

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