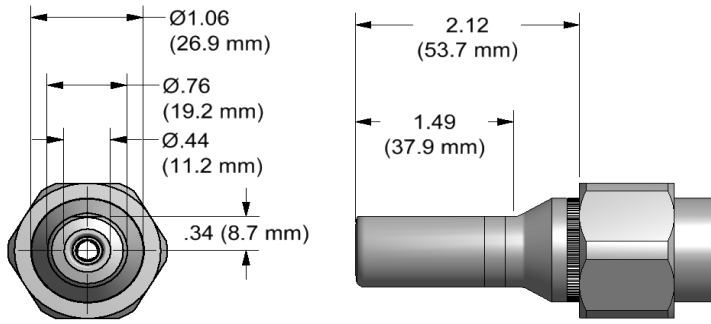
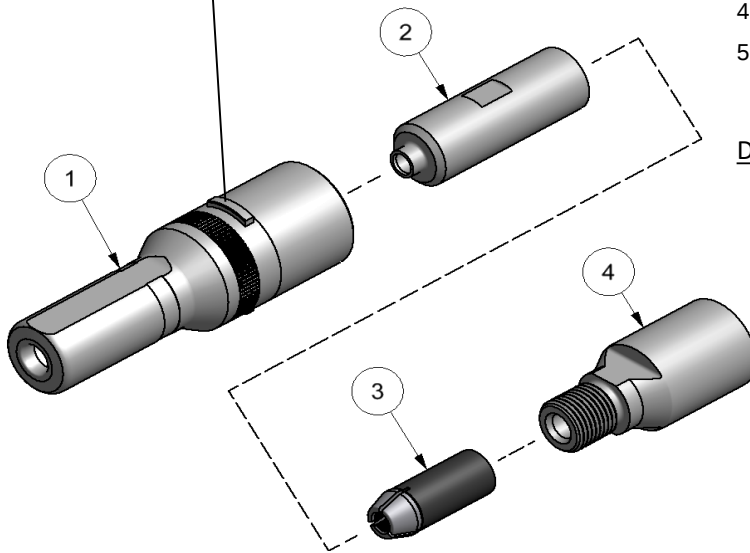


NOSE ASSEMBLY DATA SHEET



Slots on retaining nut stop, supplied with tool, fit over ears on anvil assembly



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and spindle extension (4) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assembly is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assembly (3) into rear of collet (2). (Note direction in exploded view).
 - Thread collet (2) to spindle extension (4) using flats provided.
 - Thread assembled collet (2) and spindle extension (4) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assembly (1) over collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

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*Anvil Assembly includes 35308 retainer.
**Yellow band designates nose assemblies for lightweight GP® fasteners

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Type:		Fasteners:		Recommended Tool: GB745	
Non Self-Releasing 7/32" Ø		LGP® lockbolts ASNA2391-3A ASNA2392-3A		Alternate Tools: GB756 & GB2581(A)	
Ref. No.	Qty.	Description		LGP07-755-23	
1	1	*Anvil Assembly		17024	
2	1	Collet		20728	
3	1	Super-Grip Jaw Assembly		30705-CS	
4	1	Spindle Extension		70836	