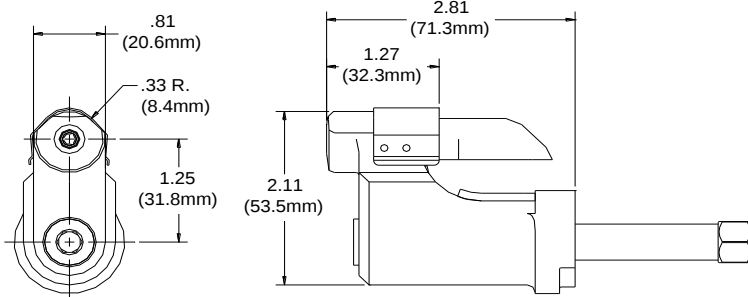
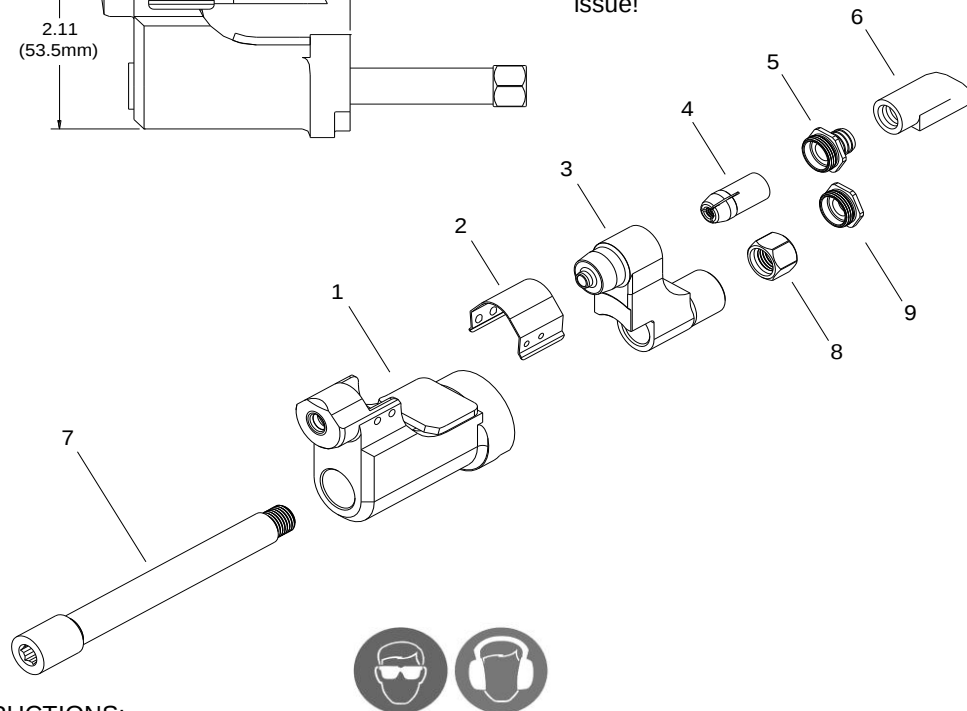


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the trigger down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.

Rev. 3/14

Covered Under Patent No. 5,371,933

*Use Adapter No. 751204.

**Use Adapter No. 353204.

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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 5/32" & 3/16" Ø		****GP®, ****NAS Shear and *****NAS Tension Lockbolts		GB204A	
				Alternate Tools: *GB731 & **GB745	
Ref. No.	Qty.	Description	****NASS05-204C-300S	*****NAST05-204C-300S	NAS06-204C-300S
1	1	Anvil	15583	15560	16654
2	1	Guard	60426	60426	60426
3	1	Collet	20561	20561	20681
4	1	Super-Grip Jaw Assembly	30543-S8	30543-S8	30654-S8
5	1	Barbed Retainer	70569	70569	70569
6	1	Deflector	61107	61107	61107
7	1	Drawbar	71116	71116	71116
8	1	Nut	71114	71114	71114
9	1	Cap	70571	70571	70571