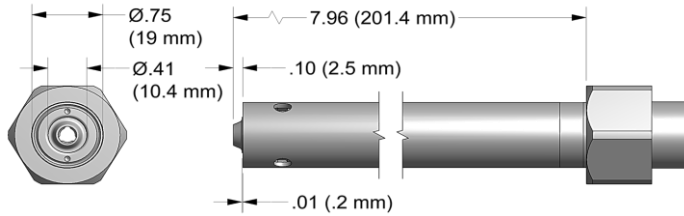
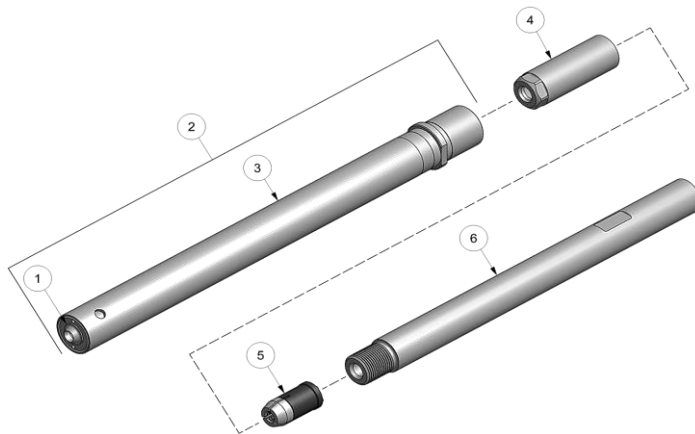


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (4) and extension-collet (6) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (5) into rear of collet (4).
 - Thread collet (4) to extension-collet (6) using flats provided.
 - Thread assembled collet (4) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assembly (2) over collet (4) and extension-collet (6).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.



DISASSEMBLY:

Reverse assembly instructions.

10/09 REV 10/25



*105 PSI required for MS90353 & MS90354

GAGE BILT
MADE in USA

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 1/4" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	GB714
			Alternate Tools: *GB713, *GB731 & GB2480
Ref. No.	Qty.	Description	SB08-713-80
1	1	Anvil Insert	18007
2	1	Anvil Assembly (Includes #1)	13416
3	1	Anvil Holder Assembly	13544
4	1	Collet	20841
5	1	Super-Grip Jaw Assembly	30865-S
6	1	Extension-Collet	70874

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