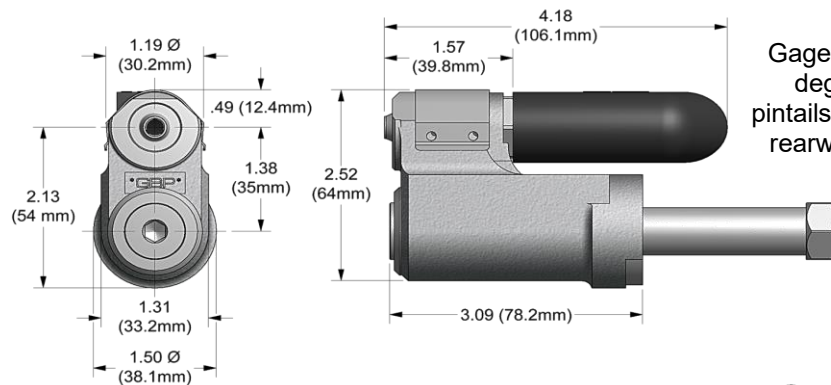


NOSE ASSEMBLY DATA SHEET

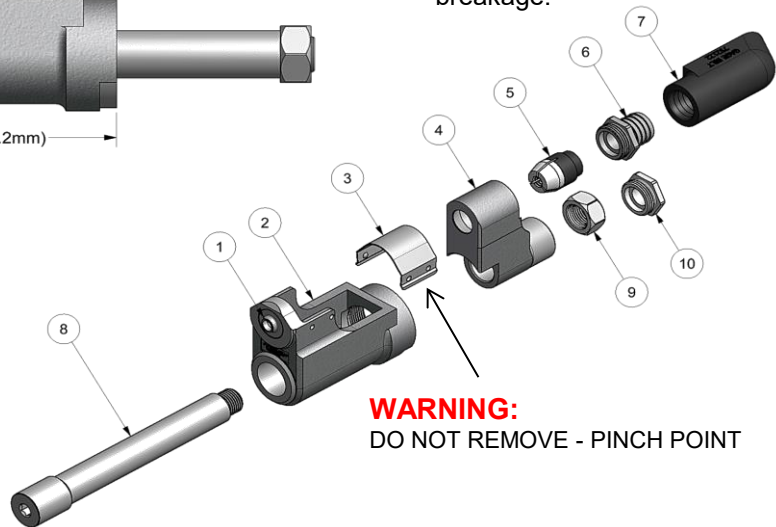


CAUTION:

Gage Bilt recommends rotating deflector 90 degrees away from operator to prevent pintails from dropping into slot. If collet strokes rearward with pintail in slot there is a risk of breakage.

CAUTION:

Pintail may eject forcibly. TO PREVENT SEVERE PERSONAL INJURY, always use deflector! Cap (10) use for closed access applications only or when clearance is an issue!



WARNING:

DO NOT REMOVE - PINCH POINT

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Thread nose assy to tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar.
6. Connect tool to power source. Cycle the tool to rear position. While holding actuator down, disconnect tool from power source.
7. Using a 1/4" hex wrench and a 3/4" socket wrench, tighten nut on drawbar. Replace screw and stop on tool.
8. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Requires 745205 adapter with 756153 stroke limiter

**Requires 745205 adapter with 258153 stroke limiter & 258156 relief valve.

10/06 REV 10/25

GAGE BILT
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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 5/16" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER		GB205(A)	
				Alternate Tools: *GB756 & **GB2581(A)	
Ref. No.	Qty.	Description		SB10-205A-35	
1	1	Anvil-Driving		11040	
2	1	Anvil & Holder Assy (Incl. #1)		10981	
3	1	Guard		61012	
4	1	Collet		21102	
5	1	Super-Grip Jaw Assy		31029-S	
6	1	Barber Retainer		61105	
7	1	Deflector		752122	
8	1	Drawbar		71109	
9	1	Nut		71110	
10	1	Cap		61101	

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