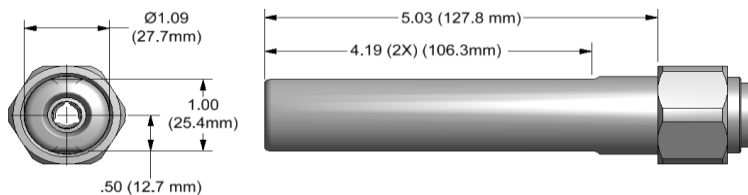


NOSE ASSEMBLY DATA SHEET



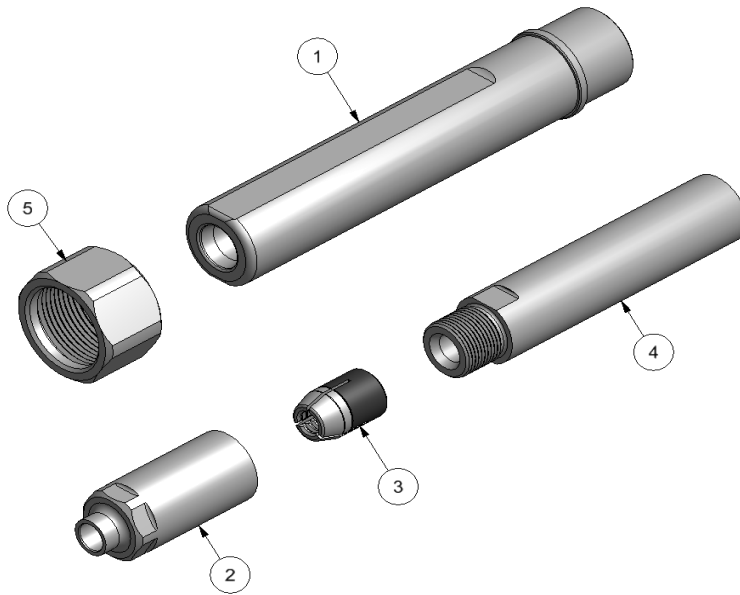
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet extension (4) to piston on tool 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4) using flats provided on collet-extension (4) and on collet (2).
 - Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex on rear of piston.
 - Slide anvil & holder assembly (1) over collet (2).
 - Slide nut over rib on anvil (see exploded view) and tighten to tool. (Note retaining nut stop not used on this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



6/20 REV 9/25



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Type:		Fasteners:		Recommended Tool: GB756	
Non Self-Releasing 3/8 Ø		MAGNA-GRIP®, MULTI-GRIP, MAXLOK® LOCKBOLTS		Alternate Tools: GB2581(A)	
Ref. No.	Qty.	Description			MG12-756-50
1	1	Anvil			11274
2	1	Collet			21244
3	1	Super-Grip Jaw Assembly			31227-S
4	1	Extension-Collet			71220
5	1	Nut			71250

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