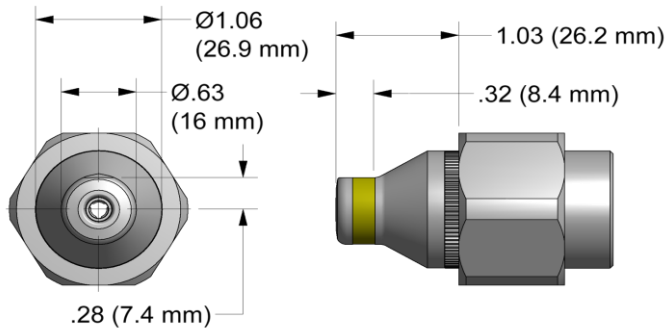


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

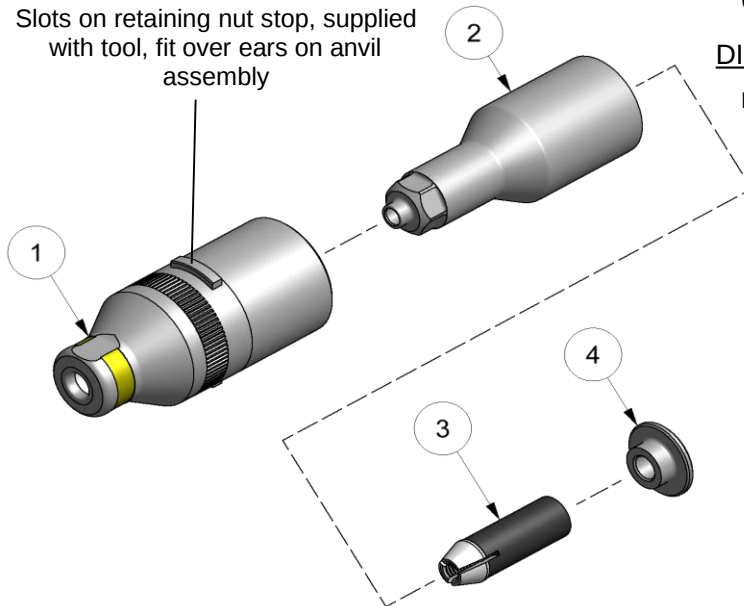
Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 2 - 4 to attach to tool.
1. Drop jaws (3) and spacer #4 into collet (2).
2. Thread assembly onto piston and snug with wrench on collet (2) and hex key (provided with tool) into rear of piston.
3. Slide anvil (1) over assembled collet (2).
4. Slide retaining nut stop and nut from tool over anvil (1) and tighten.

DISASSEMBLY:

Reverse assembly instructions.

Slots on retaining nut stop, supplied with tool, fit over ears on anvil assembly



*Anvil Assembly includes 35308 retainer.
**Yellow band designates nose assemblies for lightweight GP® fasteners

11/15 REV 3/25

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Type:		Fasteners:		Recommended Tool: GB745	
Non Self-Releasing 5/32 Ø		LGP® lockbolts ASNA2391-2 ASNA2392-2		Alternate Tools: GB756 & GB2581(A)	
Ref. No.	Qty.	Description		LGP05-2581-12	
1	1	Anvil		10593	
2	1	Collet		20542	
3	1	Super-Grip Jaw Assembly		30542-S3	
4	1	Spacer		40525	

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