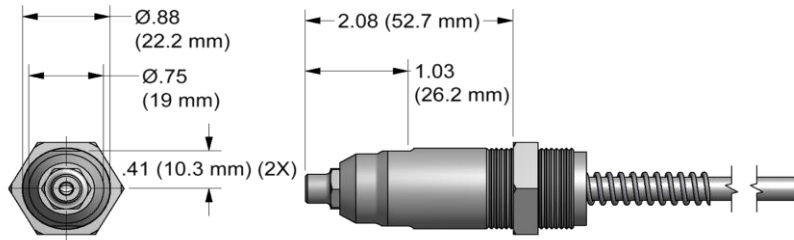


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

B. If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

1. Drop jaw set (4) into rear of collet (3).
2. Place spring (6) over rear of follower (5) and insert over rear of jaw set (4) inside collet (3).
3. Thread assembled collet (3) onto piston of tool by inserting follower (5) with spring (6) into I.D. of piston and tighten using flats provided and hex key in rear of piston.
4. Slide anvil (2) over assembled collet (3) with jam nut (7) attached then thread anvil into head cylinder and hand tighten.
5. Tighten jam nut (7) to face of tool.

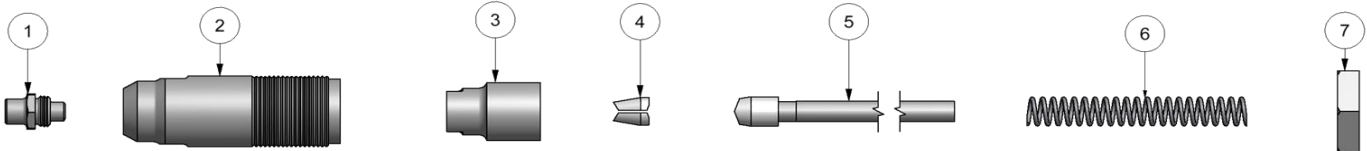
DISASSEMBLY:

Reverse assembly instructions.

RIVET	DIAMETER	NOSE ASSEMBLY	NOSE TIP	FOLLOWER
"A" CODE	3/32	3A-703-18SRV	13405	703431
NAS1398A, NAS1399A	1/8	4A-703-18SRV	13406	703425
NAS1738A, NAS1739A	5/32	5A-703-18SRV	13407	703425
AVEX® (1624 PROTRUDING HEAD)	3/16	AV6-703-18SRV	10141	703425
AVEX® (1624 COUNTERSUNK HEAD)	3/16	6C-703-18SRV	10141-1	703425
KLAMP-TITE® (STRUCTURAL) RIVET	3/16	6KT-703-18SRV	10263	703425
MACHINE SCREW RIVET	5mm	MS5M-703-18SRV	10332	703425
STANDARD MBC®	1/8	MBC04-703-18SRV	10251	703425
NAS1719, NAS1720, NAS1721	5/32	MBC05-703-18SRV	10252	703425
	3/16	MBC06-703-18SRV	10253	703425
MILLIMETER SEAL PLUG	4mm	5N-703-18SRV	10203	703425
	5mm	6N-703-18SRV	10204	703425
NUT PLATE RIVETS MS20600 SERIES CCR244/264/274 MS/9SP/PT BACR15CC/CF/DA/DR	3/32	3NP-703-18SRV	10231	703431
	1/8	5N-703-18SRV	10203	703425
POP® OPEN END NAIL RIVET	3/32	3N-703-18SRV	10201	703431
	1/8	4N-703-18SRV	10202	703431
	5/32	5N-703-18SRV	10203	703425
	3/16	6N-703-18SRV	10204	703425
POP® CLOSED END NAIL RIVET (ALUMINUM MANDREL)	3/32	3N-703-18SRV	10201	703431
	1/8	4CEA-703-18SRV	13471	703431
	5/32	5CEA-703-18SRV	13472	703425
	3/16	6CEA-703-18SRV	13473	703425
POP® CLOSED END NAIL RIVET (STEEL MANDREL)	3/32	3N-703-18SRV	10201	703431
	1/8	4CES-703-18SRV	13475	703431
	5/32	5CES-703-18SRV	13476	703425
	3/16	6CES-703-18SRV	13477	703425
SCREW RIVET	3/16	6SR-703-18SRV	13506	703425
PLASTIC SPLIT RIVET	3/32	3P-703-18SRV	10247-1	703431
	1/8	4P-703-18SRV	10202-4	703431
	5/32	5P-703-18SRV	10203-2	703425
	3/16	6P-703-18SRV	10167	703425
T RIVET®	3/16	6T-703-18SRV	10209	703425

AVEX® AND KLAMP-TITE® ARE REGISTERED TRADEMARKS OF AYDEL UK LIMITED. T RIVET® AND MBC® ARE REGISTERED TRADEMARKS OF CHERRY AEROSPACE FASTENERS. POP® IS A REGISTERED TRADEMARK OF EMHART TECHNOLOGIES.

REV. 2/26



Rev. 2/26

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505

Type:		Fasteners:	Recommended Tool:
Self-Releasing		See Chart	GB703 & GB743
Ref. No.	Qty.	Description	XX-703-18SRV
1	1	Nose Tip	See Chart
2	1	Anvil Holder	10757
3	1	Collet	20518
4	1	Jaw Set	30617
5	1	Follower	See Chart
6	1	Spring	405371
7	1	Jam Nut	70820

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.