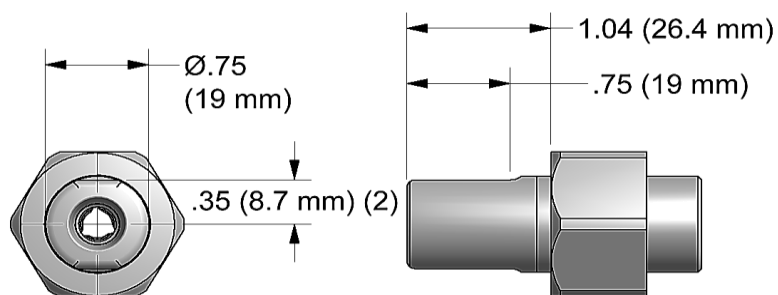


NOSE ASSEMBLY DATA SHEET



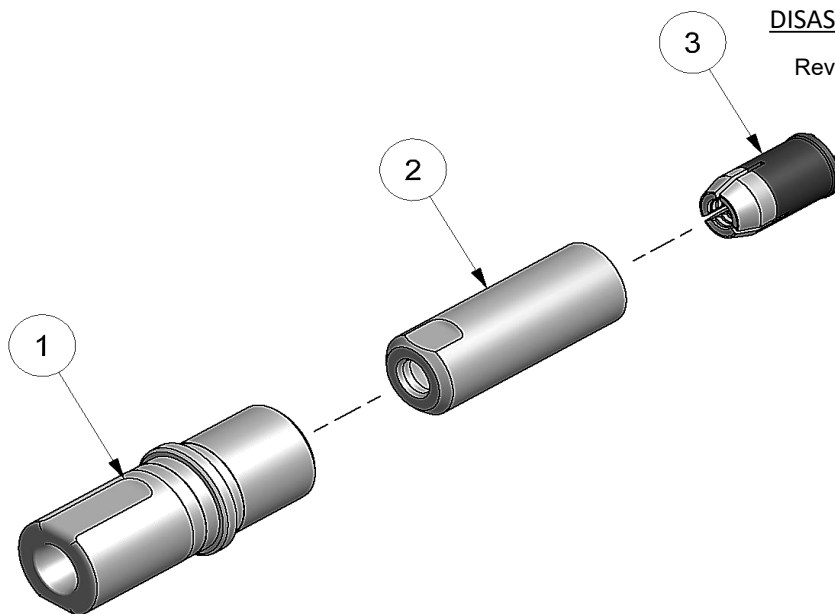
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) to piston on tool 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 2-4 to attach to tool.
- Drop super grip jaw assembly (3) into collet (2).
 - Thread collet (2) onto piston of tool and tighten using flats provided.
 - Slide anvil (1) over assembled collet (2).
 - Slide retaining nut on anvil (1) and tighten. (Note: Retaining nut stop not used on this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



8/16 REV 9/25

*USE ADAPTER NO. 745751.

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 1/4 Ø		MAGNA-GRIP®, MULTI-GRIP, MAXLOK® LOCKBOLTS	GB713
			Alternate Tools: GB722, *GB745 & GB2480(A)
Ref. No.	Qty.	Description	MG08-722-10
1	1	Anvil	10875
2	1	Collet	20861
3	1	Super-Grip Jaw Assembly	30860-S

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