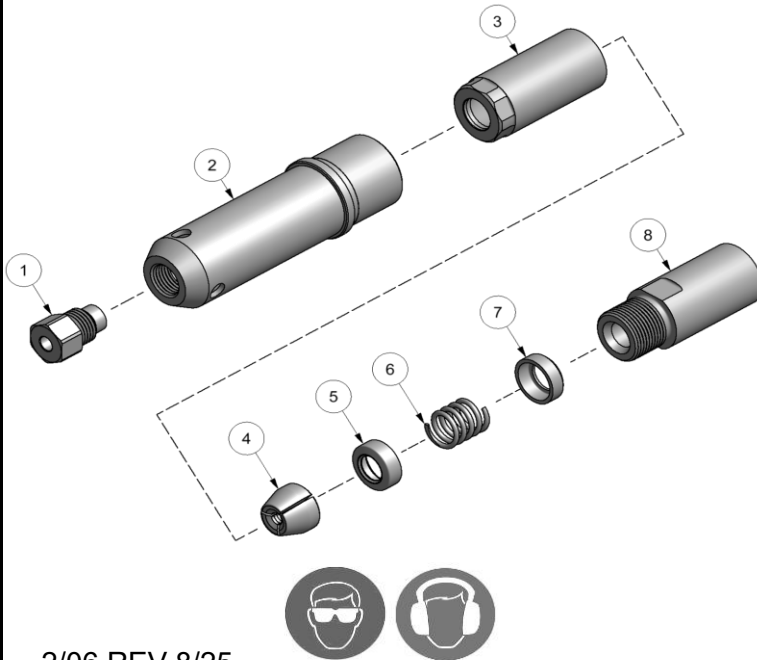
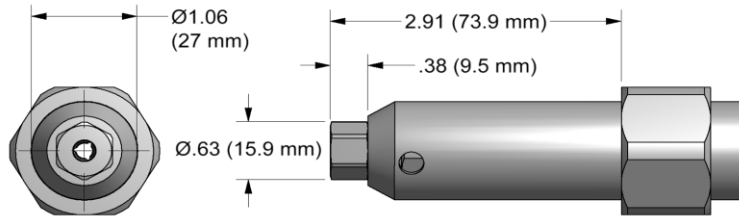


NOSE ASSEMBLY DATA SHEET



2/06 REV 8/25

ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (8) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 4 - 6 to attach to tool.

- Thread anvil insert (1) onto anvil assembly (2).
- Insert jaw set (4) into collet (3). Insert spring (6) into follower (5) and place locator (7) onto rear of spring (6) and insert assy with follower (5) against rear of jaw set (4). See exploded view.
- Thread assembled collet (3) to extension-collet (8) using flats provided.
- Thread assembled collet (3) and extension-collet (8) onto piston of tool using flats provided and hex in rear of piston.
- Slide anvil assembly (2) over collet (3).
- Screw nose assy to too.

DISASSEMBLY:

Reverse assembly instructions.

DO NOT use retaining nut stop for self-releasing nose assemblies.

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Type:		Fastener:	Recommended Tool:
Self-Releasing 5/16" Ø		Magna-Lok®, Magna-Bulb® & Hemlok® Counter Sunk and Protruding Head Serrated Stem Structural Rivets	GB756
			Alternate Tools: GB2581(A)
Ref. No.	Qty.	Description	MGL10-353-28
1	1	Anvil Insert	10195
2	1	Anvil Assembly	11150
3	1	Collet	21236
4	1	Jaw Set	31026
5	1	Follower	41226
6	1	Spring	A-1709
7	1	Locator	61225
8	1	Extension-Collet	71219

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. MAGNA-LOK® & MAGNA-BULB® ARE A REGISTERED TRADEMARKS OF HOWMET AEROSPACE. HEMLOK® IS A REGISTERED TRADEMARK OF AVDEL UK LIMITED.