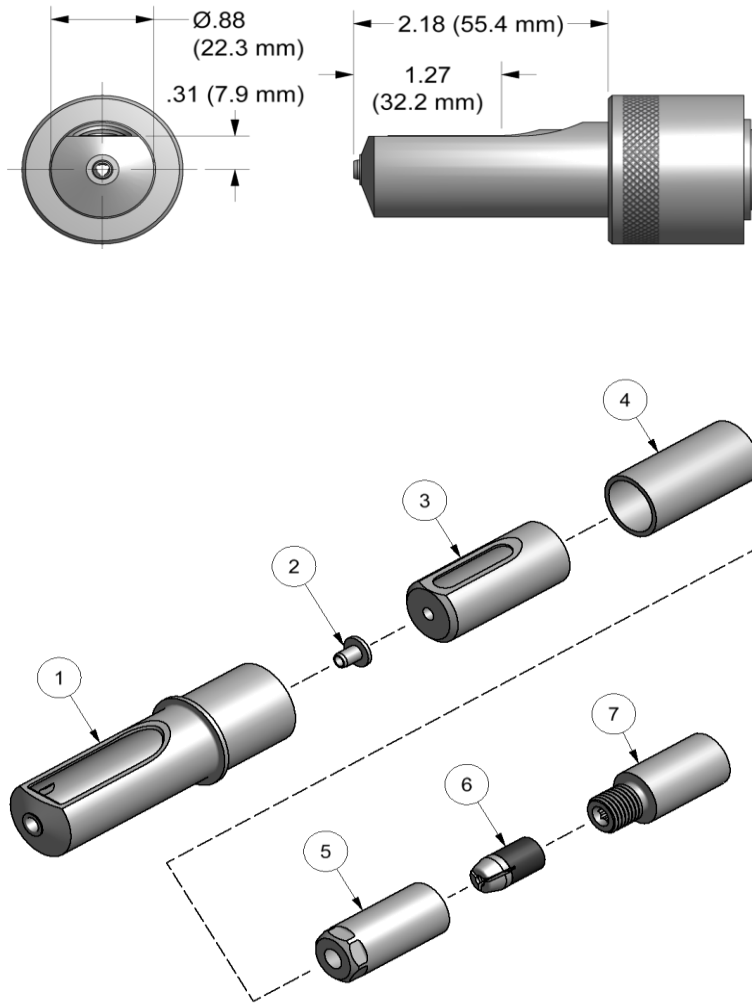


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (5) and extension-collet (7) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (6) into rear of collet (5).
 - Thread collet (5) to extension-collet (7) using flats provided on collet (5) & hex in rear of extension-collet (7).
 - Thread assembled collet (5) and extension-collet (7) onto piston of tool using flats provided and slot in rear of piston.
 - Slide spacer (4) over collet (5) and extension-collet (7) then slide bushing-thrust (4) until flush with spacer (4).
 - Carefully insert anvil-inner (2) into i.d. of anvil-outer (1) then place anvil-outer (1) over assembled parts. Slide tool nut over anvil-outer (1) and tighten nose assembly to the tool.

DISASSEMBLY:

Reverse assembly instructions.

2/10 REV 10/25

GAGE BILT
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Type:		Fastener: MS90353 (B100-T) MS90354 (BP-T) MS21140 (B100-EU) MS21141 (BP-EU)	Recommended Tool: 200RB	
Non Self-Releasing 5/32" & 3/16" Ø				
Ref. No.	Qty.	Description	B05-200B-21	B06-200B-21
1	1	Anvil-Outer	10504	10607
2	1	Anvil-Inner	19503	19601
3	1	Bushing-Thrust	29504	29504
4	1	Spacer	55601	55601
5	1	Collet	20725	20725
6	1	Super Grip Jaw Assembly	30545-S7	30655-S7
7	1	Extension-Collet	70470	70470

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.