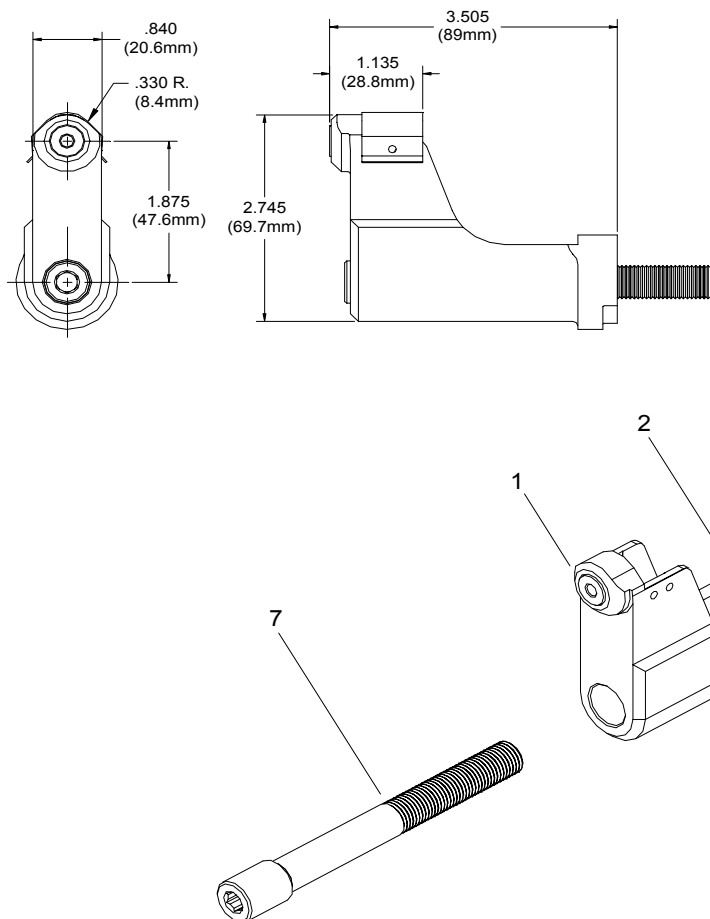


NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!

ASSEMBLY INSTRUCTIONS:

On front of GBP206-375 Installation Tool remove screw and stop. With collet placed in anvil, install on tool. Slide drawbar thru anvil and collet. Screw nut on rear of draw bar. Screw draw bar into piston until it stops. Replace screw and stop on tool.



*Use Adapter No. 751206 (-8 aluminum only).

**Use Adapter No. 353206.

***Use Adapter No. 751206 with 713152 stroke limiter.

4/09

GAGE BILT
MADE IN U.S.A.

GAGE BILT PRODUCTS CORP.

44766 Centre Court (586) 226-1500
Clinton Twp., Mi 48038 (586) 226-1505 Fax
e-mail:solutions@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 5/32", 3/16" & 1/4" Ø		MS90353 & MS90354 MS21140 & MS21141 "U" TYPE BLIND BOLT WITH DRIVE WASHER		GBP206-375/206-375A	
				Alternate Tools: *GBP752F, **GBP745D & ***GBP713D	
Ref. No.	Qty.	Description	UBB05-206F-37OS	UBB06-206F-37OS	UBB08-206F-37OS
1	1	Anvil Insert	10181-5	10181-6	18837
2	1	Anvil Assembly (Inc. #1)	11325	11326	11327
3	1	Guard	60426	60426	60426
4	1	Collet	20723-1	20723-1	20723-1
5	1	Super-Grip Jaw Assembly	30545-S2	30655-S2	30863-S2
6	1	Cap	70647	70647	70647
7	1	Drawbar	71121	71121	71121
8	1	Nut	70546	70546	70546