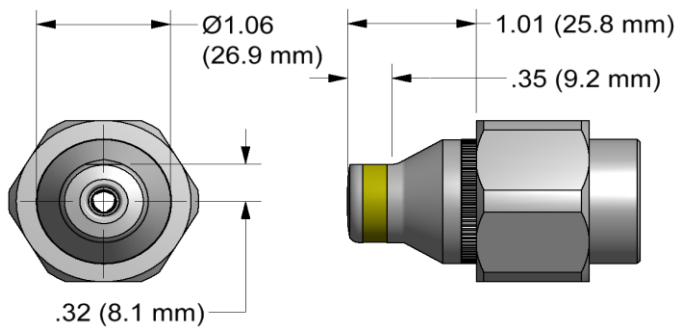


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

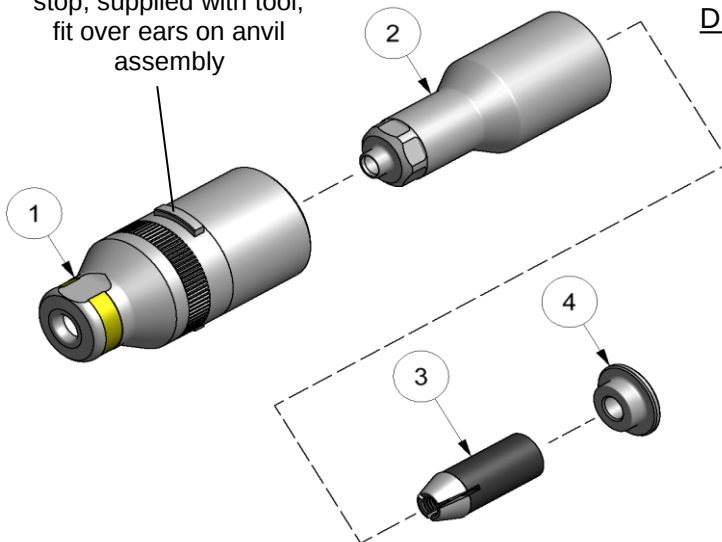
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 2 - 4 to attach to tool.
- Place super grip jaw assy (3) and follower (4) into rear of collet (2).
 - Thread assembled collet (2) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assembly (1) over assembled collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

Slots on retaining nut stop, supplied with tool, fit over ears on anvil assembly



*Anvil Assembly includes 35308 retainer.

**Yellow band designates nose assemblies for lightweight GP® fasteners.

11/15 Rev. 3/25

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Type:		Fasteners:		Recommended Tool: GB745	
Non Self-Releasing 3/16 Ø		LGP® lockbolts ASNA2391-3 ASNA2392-3		Alternate Tools: GB756 & GB2581(A)	
Ref. No.	Qty.	Description		LGP06-2581-12	
1	1	Anvil		16618	
2	1	Collet		20657	
3	1	Super-Grip Jaw Assembly		30651-S2	
4	1	Follower		40637	

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