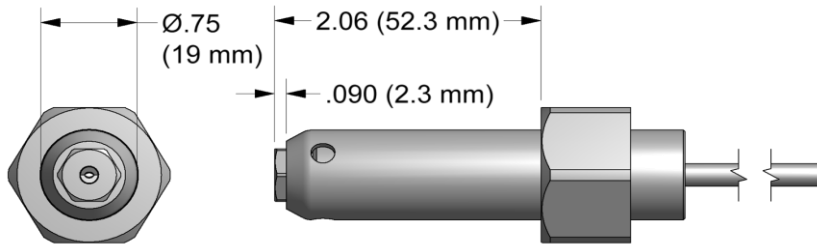


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

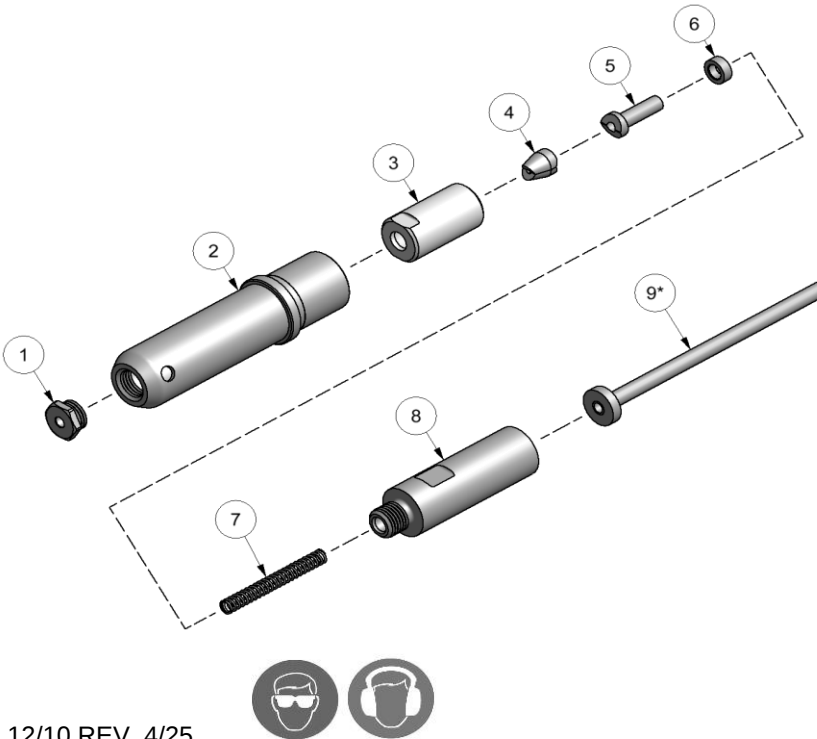
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (8) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 6 - 8 to attach to tool.

- Insert pintail tube (9) into i.d. of piston assy on tool.
- Insert spring (7) into i.d. of extension-collet (8).
- Drop jaw set (4) into collet (3).
- Slide bumper (6) onto rear of follower (5) and place flush against rear of jaw set (4).
- Thread assembled collet (3) to assembled extension-collet (8) and tighten using flats provided.
- Thread assembled collet (3) and extension-collet (8) onto piston assy on tool with pintail tube in rear of extension-collet (8) and snug tighten with 1/2" wrench on collet (3) and hex key in rear of piston of tool.
- Slide anvil holder assy (2) over assembled collet (3) and extension-collet (8).
- Slide retaining nut from tool over anvil holder assy (2) and tighten nose assembly to tool. (Note: retaining nut stop not used on this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



12/10 REV. 4/25



*Remove for -6 Intermax.

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 1/8", 5/32" & 3/16" Ø		CHERRYMAX®, CHERRYMAX® 'AB', MBC® LOCK CREATOR BACR15FR/FP, BACR15GF/GK	
Ref. No.	Qty.	Description	456MAX-83-21
1	1	Nose Tip	10206-1
2	1	Anvil-Holder	10942-4
3	1	Collet	70105
4	1	Jaw Set	30513
5	1	Follower	40506
6	1	Bumper	70108
7	1	Spring	70109
8	1	Extension-Collet	70466
9*	1	Pintail Tube	40446

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