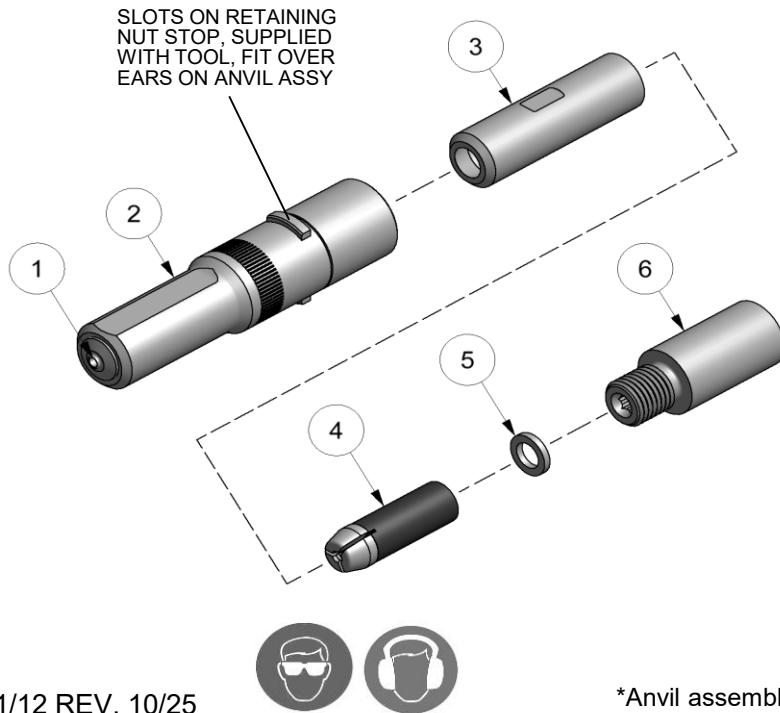
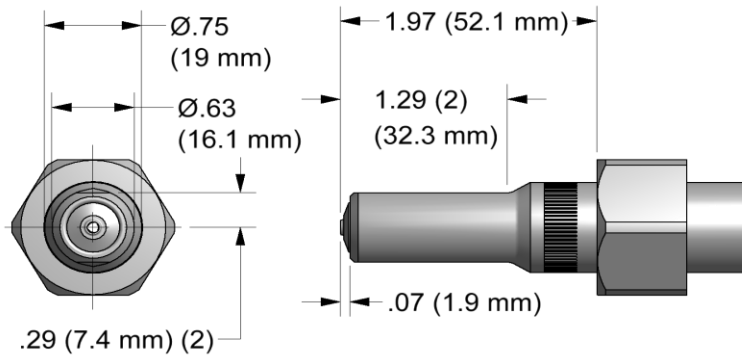


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (6) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 5 - 7 to attach to tool.

- Place extension-collet (6) on a flat work surface hex side up.
- Place spacer (5) on top of extension-collet (6).
- Place super grip jaw assy (4) on top of spacer (5).
- Slide collet (3) over assembled parts and thread collet (3) to extension-collet (6). Snug tighten assembled parts using 1/2" wrench on collet (3) and hex key in front of extension-collet (6)
- Thread assembled collet (3) and extension-collet (6) onto piston assy on tool and snug with 1/2" wrench on collet (3) and hex key into rear of piston of tool.
- Slide anvil assembly (2) over assembled collet (3) and extension-collet (6).
- Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

1/12 REV. 10/25

*Anvil assembly consists of #1 and 35208 retainer.

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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 1/8" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER		GB751	
				Alternate Tools: GB722, GB752 & GB2480(A)	
Ref. No.	Qty.	Description		SMLS04-752C-20F	
1	1	Anvil Insert		10485	
2	1	Anvil Assembly (Inc. #1)		12228	
3	1	Collet		20727	
4	1	Super-Grip Jaw Assembly		30425-S	
5	1	Spacer		40465	
6	1	Extension-Collet		70550	

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. UNIMATIC® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE.