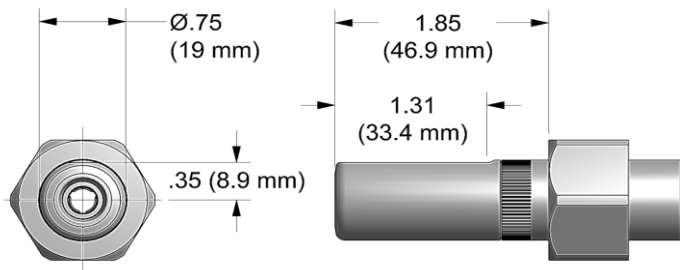


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

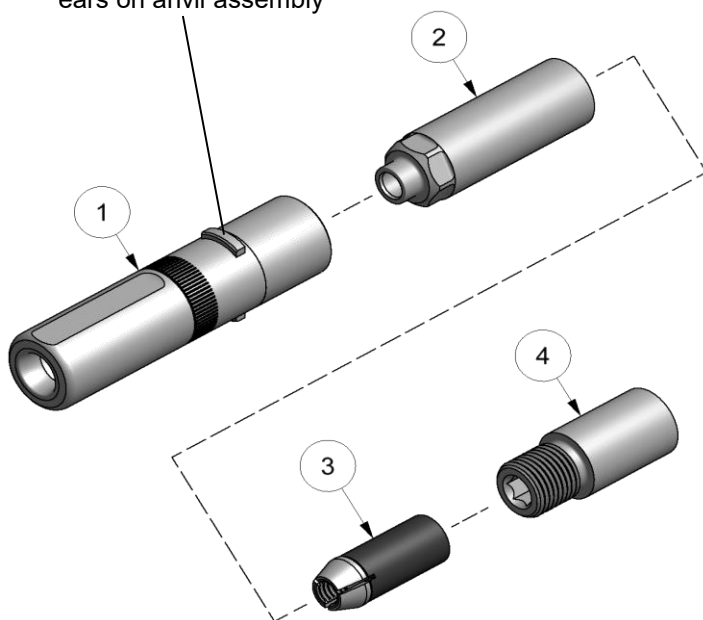
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (4) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4) using flats provided and hex in front of extension-collet (4).
 - Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assembly (1) over collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

Slots on retaining nut stop, supplied with tool, fit over ears on anvil assembly



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*Anvil Assembly includes 35208 retainer.

**GB731 not for shear & tension in alloy or titanium.

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 1/4" Ø		NAS Shear and NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts	**GB731
			Alternate Tools: GB730 & GB2480(A)
Ref. No.	Qty.	Description	NAS08-2480-20
1	1	*Anvil Assembly	10890
2	1	Collet	28842
3	1	Super-Grip Jaw Assembly	30858-S
4	1	Extension-Collet	70835