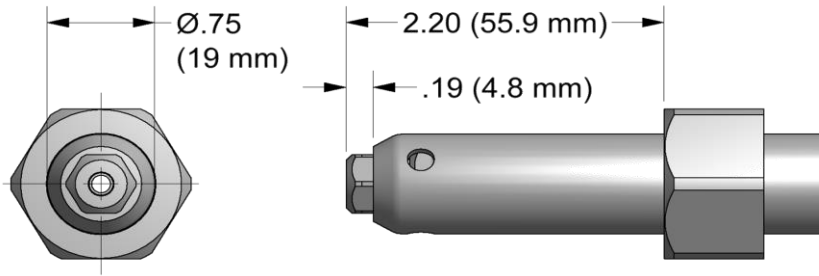


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

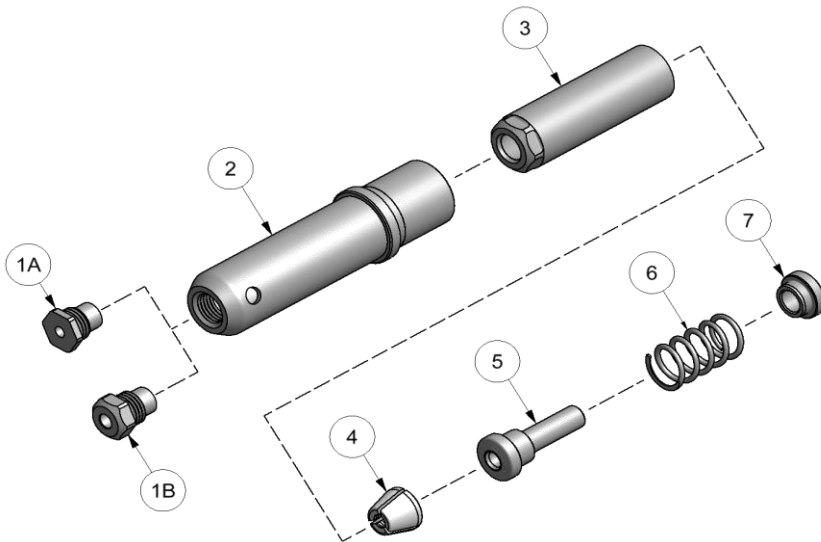
A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

B. If nose assy is assembled as it is when purchased new, follow steps 4-6 to attach to tool.

1. Place cap (7) on a flat work surface. Note direction from exploded view.
2. Place spring (6) on top of cap (7). Insert follower (5) thru spring (6) and into cap (7). Place jaw set (4) on top of follower (5).
3. Slide collet (3) over assembled parts and carefully slide off of work bench with finger holding cap (7) and assembled parts from falling out of the bottom of collet (3).
4. Flip collet and parts 180° and hold with hand. Thread assembled collet (3) onto piston assy on tool holding tool in other hand. Snug with 9/16" wrench on collet (3) and hex key into rear of piston of tool.
5. Slide anvil holder assy (2) over assembled collet (3).
6. Slide retaining nut from tool (retaining nut stop not used in this nose assembly) over anvil holder assy (2) and tighten.

DISASSEMBLY:

Reverse assembly instructions.



9/09 Rev. 8/25

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Type:		Fastener:	Recommended Tool:
Self-Releasing		Magna-Lok®, Magna-Bulb® & Hemlok® Counter Sunk and Protruding Head Serrated Stem Structural Rivets	GB722
			Alternate Tools: GB713 & GB2480L(A)
Ref. No.	Qty.	Description	MGLC68-752A-21L
1A	1	Nose Tip (3/16")	10248-4
1B	1	Nose Tip (1/4")	10211-1
2	1	Anvil Holder Assembly	10942-7
3	1	Collet	20845
4	1	Jaw Set	36801
5	1	Follower	40811
6	1	Spring	50421
7	1	Cap	40810

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