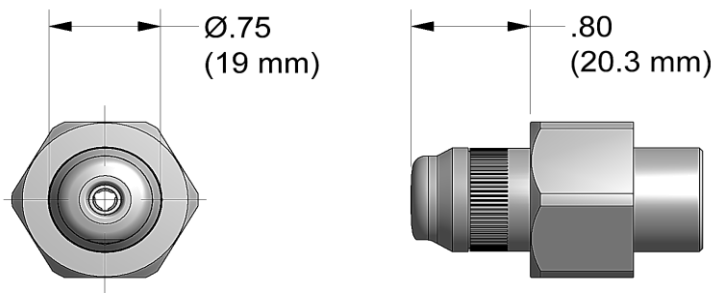


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

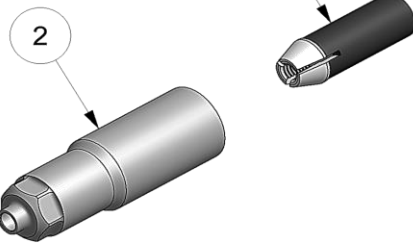
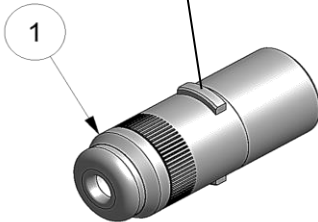
Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 2-4 to attach to tool.
1. Insert super grip jaw assy (3) into rear of collet (2). (Note direction in exploded view).
2. Thread assembly onto piston and snug with wrench on collet (2) and hex key (provided with tool) into rear of piston.
3. Slide anvil (1) over assembled collet (2) and extension-collet (4).
4. Slide retaining nut stop and retaining nut over ears on anvil (1) (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



11/15 REV 1/23

*Anvil Assembly includes 35208 retainer.

**Yellow band designates nose assemblies for lightweight GP® fasteners.

GAGE BILT
MADE in USA

44766 Centre Court, Clinton Twp., MI. 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 5/32" Ø		LGP® Lockbolts ASNA2391-2 ASNA2392-2	GB731
			Alternate Tools: GB730 & GB2480(A)
Ref. No.	Qty.	Description	LGP05-2480-10
1	1	Anvil	10590
2	1	Collet	20540
3	1	Super-Grip Jaw Assembly	30542-S2