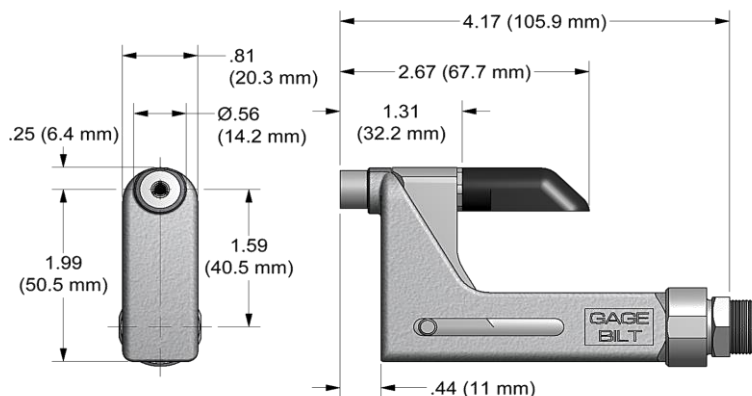


NOSE ASSEMBLY DATA SHEET

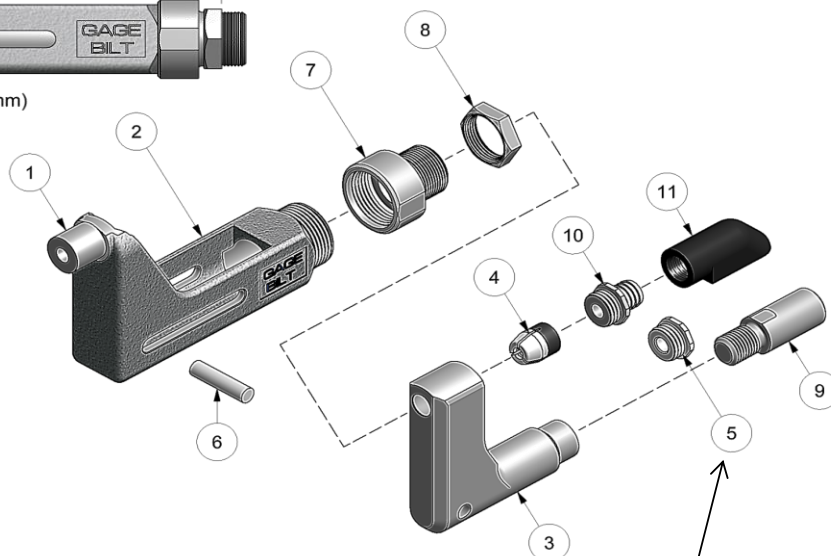


CAUTION:

Do not operate if pintail deflector is removed. Pintail may eject forcibly. SEVERE PERSONAL INJURY MAY RESULT.

Attachment:

Apply blue Loctite® 242 to anvil adapter (7) and adapter-collet (9) threads. Screw nose assembly onto tool until it stops then back off until nose is in desired position. (Warning: do not back off nose assembly more than one complete turn). Lock jam nut (70411) against adapter (70346).



Cap (5) is used for closed access applications only or when clearance is an issue.

WARNING:
KEEP FINGERS AND HANDS AWAY
FROM NOSE ASSEMBLY DURING
OPERATION TO PREVENT SEVERE
PERSONAL INJURY.



1/18 REV 10/25

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Type:		Fasteners:	Recommended Tool: GB715
Non Self-Releasing 10-32 Ø		GROUND STUD, M83454 & BACS53B	
Ref. No.	Qty.	Description	GS10-715C-400S
1	1	Anvil-Driving	11080
2	1	Anvil & Holder Assembly	13018
3	1	Collet	20911
4	1	Super-Grip Jaw Assembly	30656-S3
5	1	Cap	60428
6	1	Pin	70468
7	1	Anvil Adapter	70346
8	1	Jam Nut	70411
9	1	Adapter-Collet	70340
10	1	Barbed Retainer	60440
11	1	Deflector	61107

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