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GAGE BILT
MADE in USA

Type:

Single Action
of Releasing
1/4" Ø

CHERRYMAX®
BACR15FR & FP
M7885 / NAS9300

Ref. No.	Qty.	Description	08MAX-713A-58RA
1	1	Nose Tip	18825
2	1	Holder	13424
3	1	Collet	20884
4	1	Jaw Set	30510-1
5	1	Follower	40854
6	1	Spring	50424
7	1	Locator	60824
8	1	Frame	70864
9	1	Collet Bolt	70839
10	12	Link	70841
11	1	Lever	70843
12	6	Link Pin	70842
13	2	Set Screw	70844
14	2	Pivot Pin Assy	70845
15	1	Bell Crank	70846
16	1	Drawbolt	70847
17	1	Anvil Adapter Assy	70868
18	1	Extension-Collet	70875

Attach riveter to air source for correct piston positioning. Push the drawbolt assembly forward (see above), before mounting. While holding drawbolt in a forward position, thread the nose assembly onto the riveter, making sure that both internal and external threads are connected. Use the jam-nut to lock the pulling head in position. Cycle the tool to make sure it is functional.

Reverse the procedure. Linkage, consisting of lever (11), links (10), bell crank (15) and drawbolt (16) should be assembled as a subassembly before inserting lever (11) into collet bolt (9). Apply Vibra-TITE® to set screws (13) when reassembling linkage. **MAKE SURE NOTCHES ON COLLET BOLT (9) ARE POINTING TOWARDS LEVER (11).** This complete subassembly may then be inserted into frame (8) and retained by pivot pins (14). Apply Loctite® 242 to threads on Anvil Adapter Ass'y (17) and Extension-Collet (18) during reassembly.