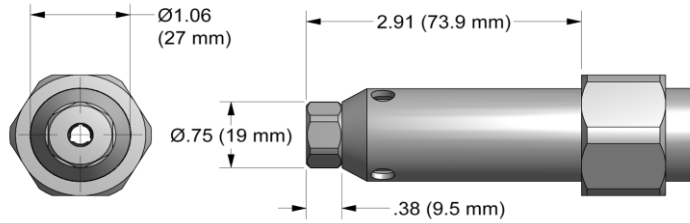


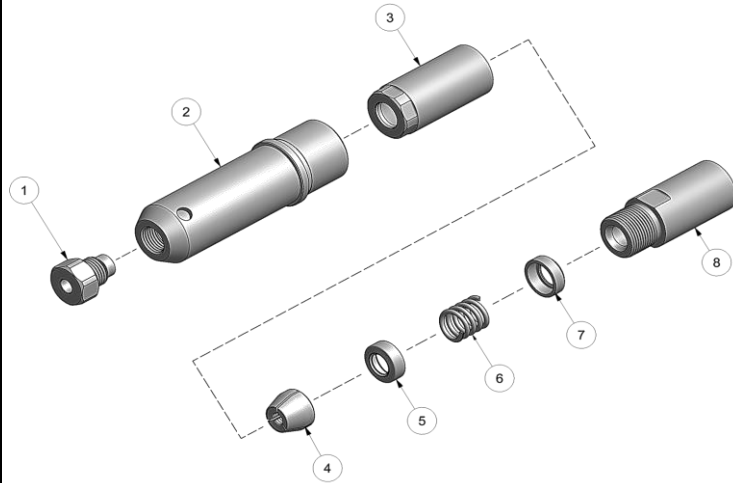
NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (8) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 4-6 to attach to tool.



- Thread anvil insert (1) onto anvil assy (2).
- Place extension-collet (8) on a flat surface with the threads facing upward. Place locator (7) on top of extension-collet (8). Place spring (6) into locator (7) then place follower (5) on top of spring (6). Set jaw set (4) on top of follower (5).
- Slide collet (2) over assembled parts and thread collet (3) to extension-collet (8) using flats provided.
- Thread assembled collet (3) and extension-collet (8) onto piston of tool using flats provided and hex in rear of piston.
- Slide anvil assy (2) over collet (3). Slide retaining nut over anvil assembly (2) (Note: retaining nut stop not used on this nose assy).
- Tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.

Rev. 8/25



GAGE BILT
MADE in USA

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Type:		Fastener:	Recommended Tool:
Self-Releasing 3/8" Ø		Magna-Lok®, Magna-Bulb® & Hemlok® Counter Sunk and Protruding Head Serrated Stem Structural Rivets	GB756
			Alternate Tools: GB2581(A)
Ref. No.	Qty.	Description	MGL12-353C-28
1	1	Anvil Insert	10244
2	1	Anvil Assembly	11150
3	1	Collet	21236
4	1	Jaw Set	31223
5	1	Follower	41226
6	1	Spring	A-1709
7	1	Locator	61225
8	1	Extension-Collet	71219

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. MAGNA-LOK® & MAGNA-BULB® ARE A REGISTERED TRADEMARKS OF HOWMET AEROSPACE. HEMLOK® IS A REGISTERED TRADEMARK OF AVDEL UK LIMITED.